

MM2DYN Dynamics: Control Lecture 3

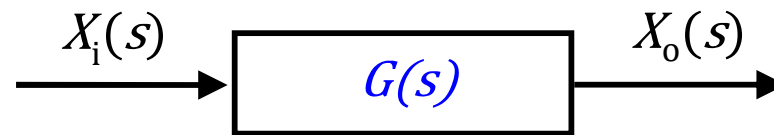
**Block Diagram Representation of control systems and their manipulation**  
**Block Diagram treatment for hydraulic position control**

# Lecture Objectives:

- Demonstrate Block diagram manipulation
- Demonstrate System modelling for a first order system

# Block Diagrams Revisited

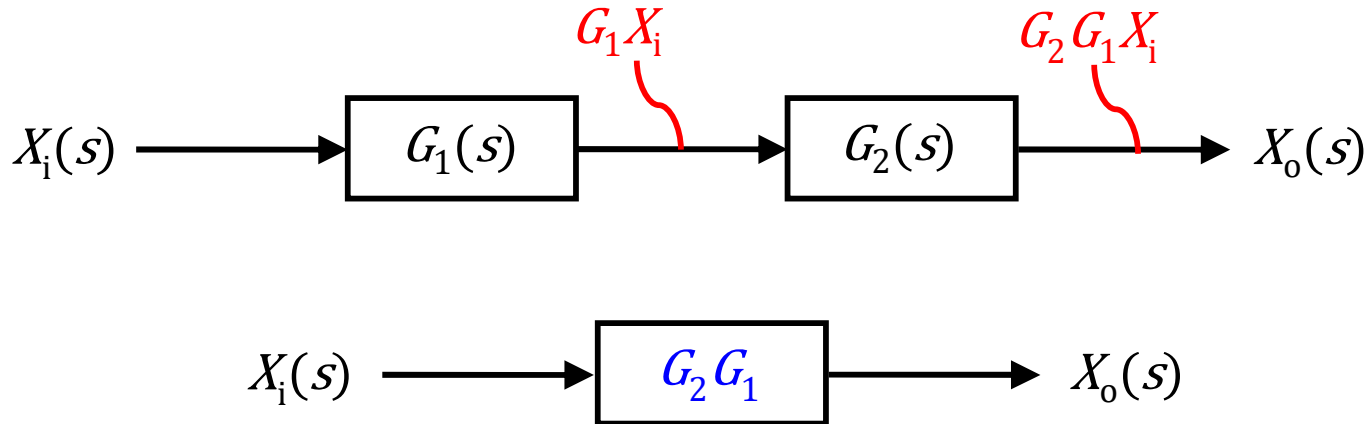
- Systems engineers represent the components of the system as a series of blocks:
- Recap:



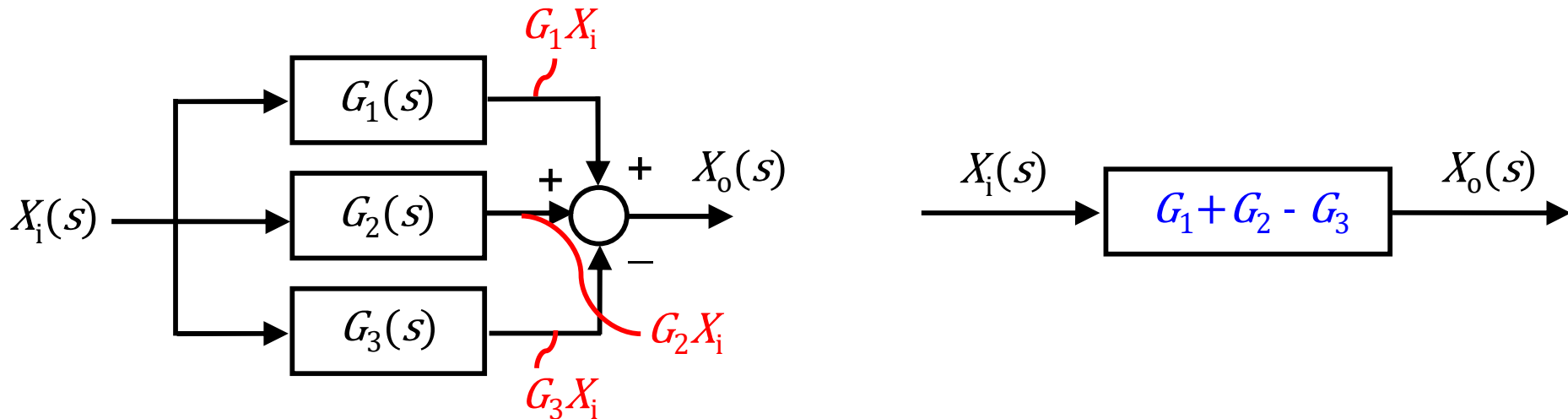
- The transfer function  $G(s)$  transforms the input  $X_i$  into the output  $X_o$
- $X_o(s) = G(s)X_i(s)$

# Block Diagram Manipulation: The rules

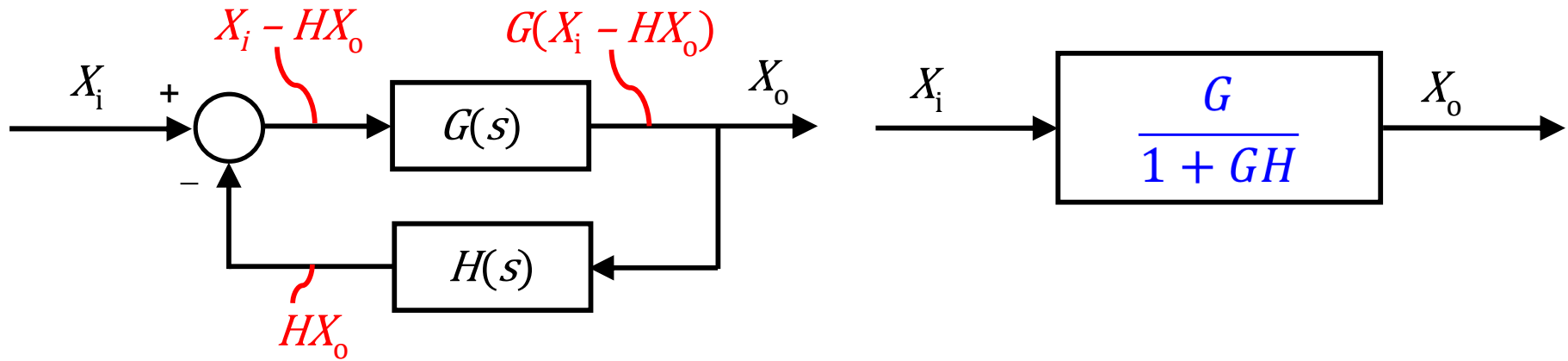
## a) Elements in Series



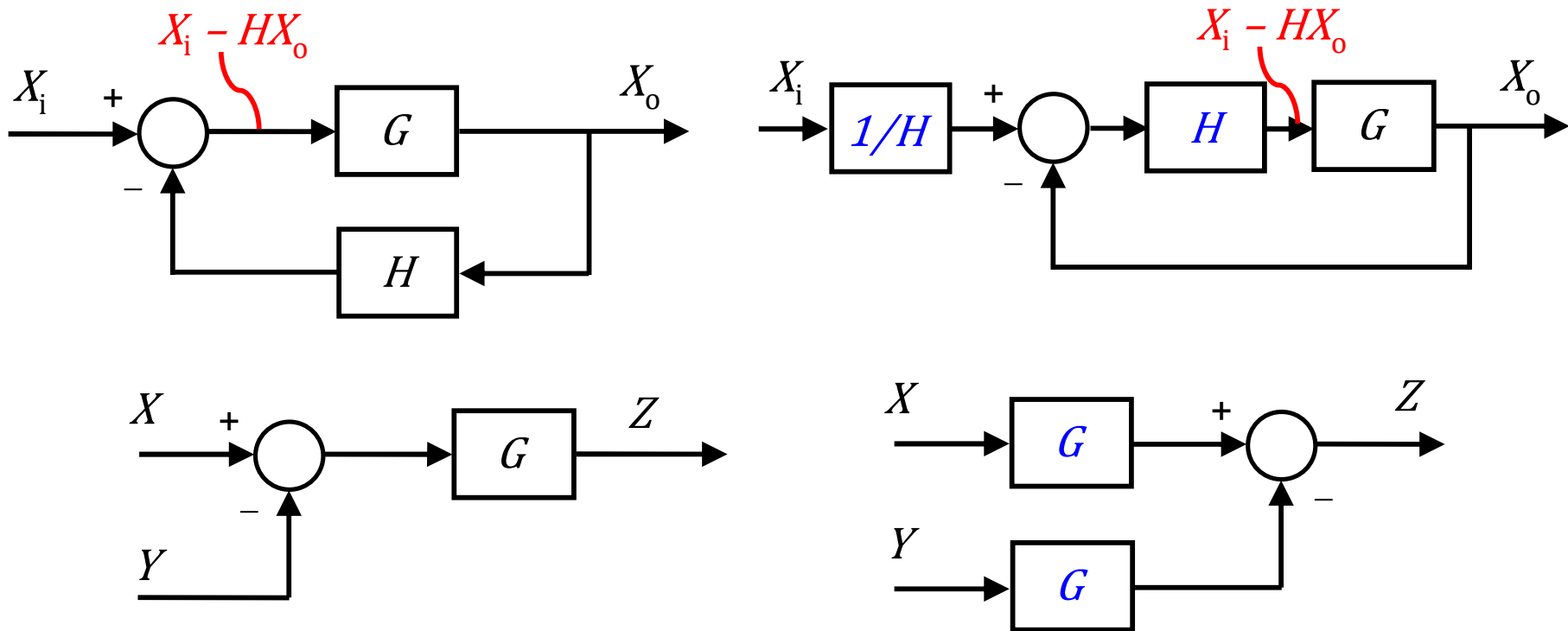
## b) Elements in Parallel



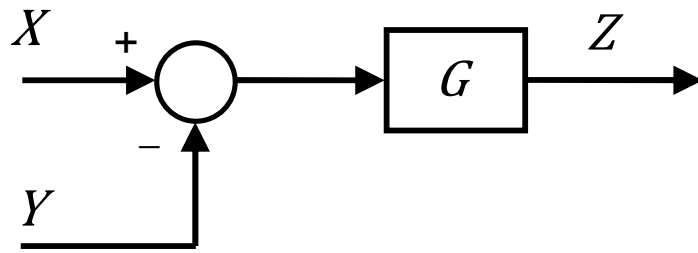
### c) Feedback (Closed loop) Transfer Function



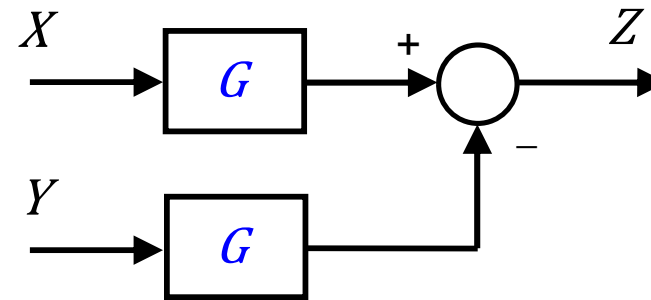
### d) Changing block positions:



#### d) Changing block positions

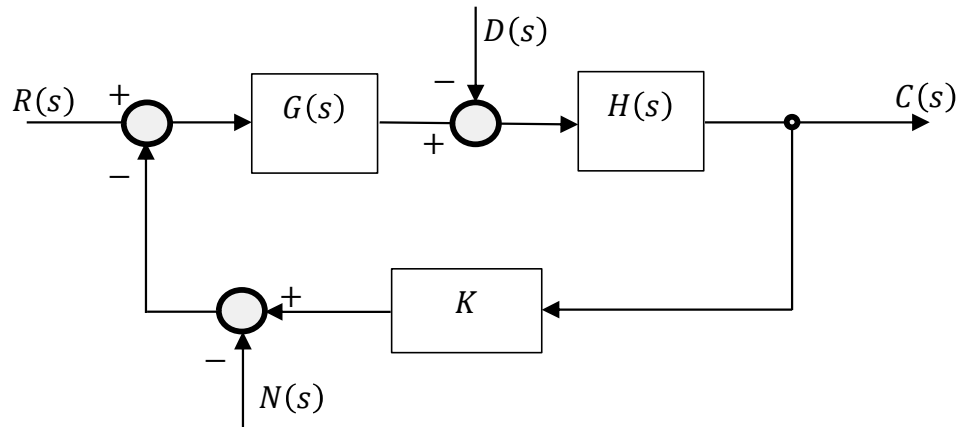


$$Z(s) = G(s)(X(s) - Y(s))$$



Check: Does this give the same result?

## e) Dealing with disturbances

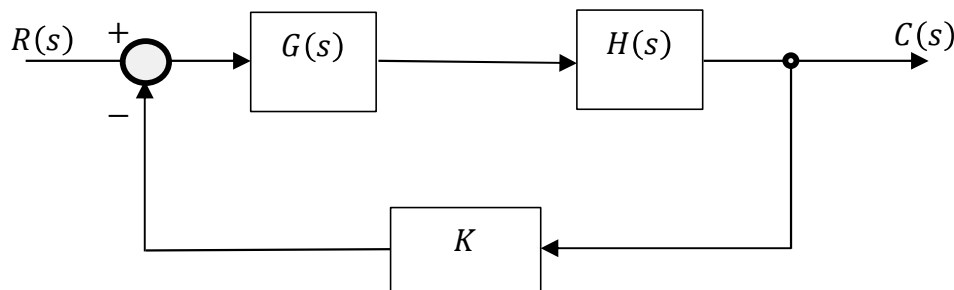


- $R(s)$  is the input
- $C(s)$  is the output
- $D(s)$  is a disturbance
- $N(s)$  is a (user controlled) compensation

### • Procedure:

- Each of the inputs has its own independent transfer function. For

$R(s)$ :

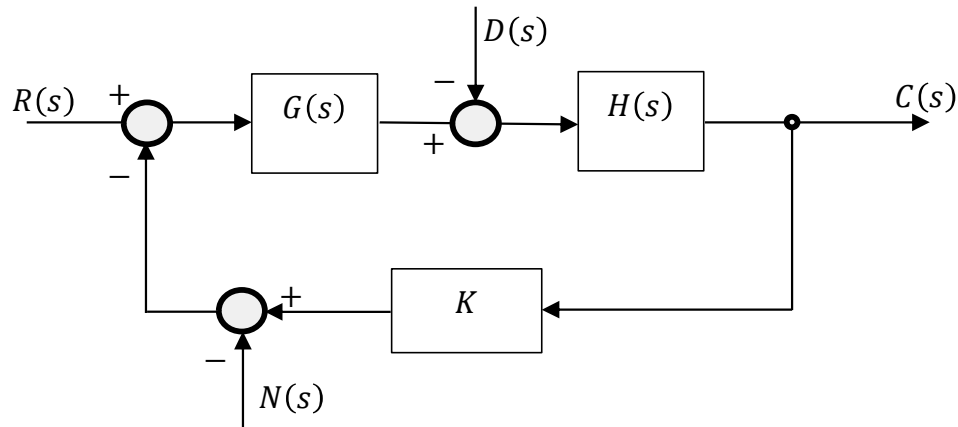


$$C(s) = (R(s) - KC(s))G(s)H(s)$$

$$C(s)(1 + KG(s)H(s)) = R(s)G(s)H(s)$$

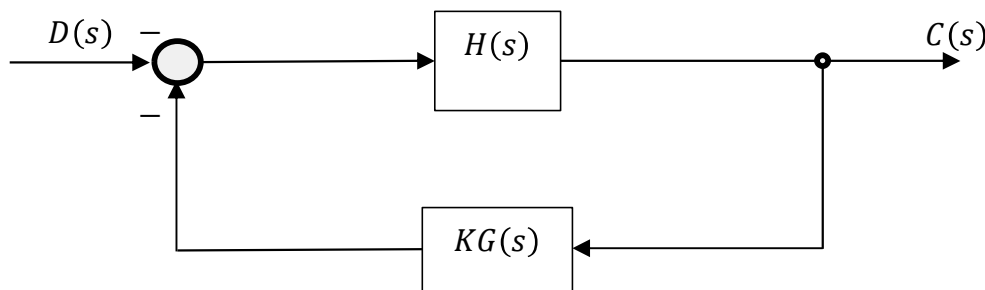
$$\frac{C(s)}{R(s)} = \frac{G(s)H(s)}{1 + KG(s)H(s)}$$

## e) Dealing with disturbances



- $R(s)$  is the input
- $C(s)$  is the output
- $D(s)$  is a disturbance
- $N(s)$  is a (user controlled) compensation

- Procedure:
  - For  $D(s)$ :



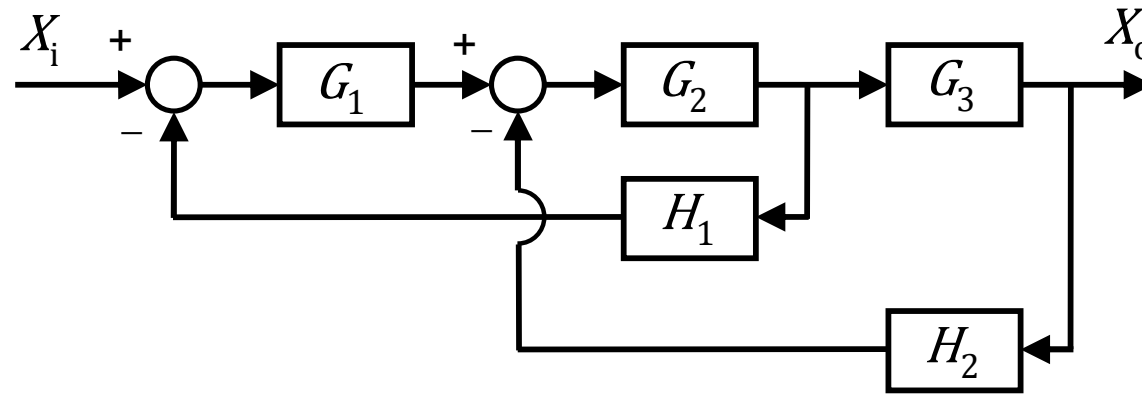
$$C(s) = -(D(s) + KG(s)C(s))H(s)$$

$$C(s)(1 + KG(s)H(s)) = -D(s)H(s)$$

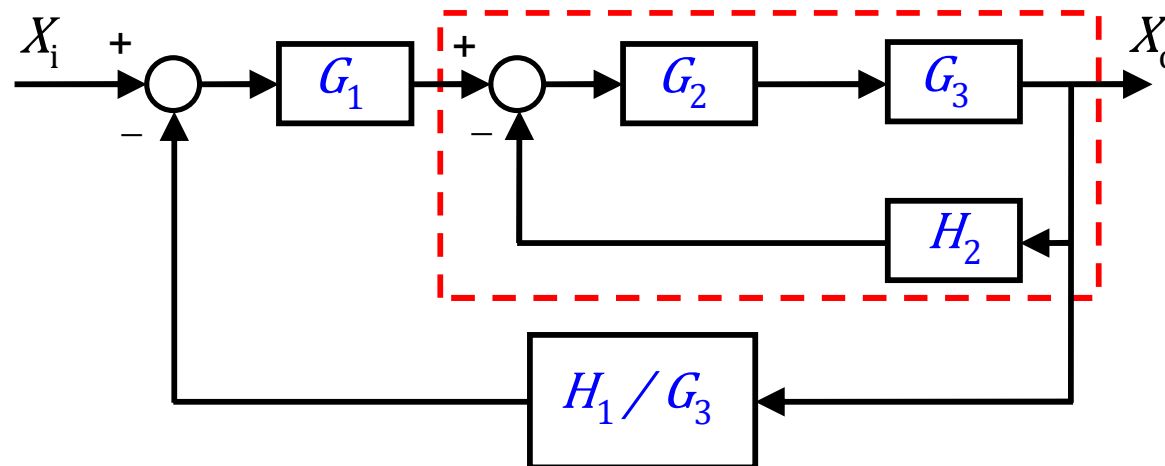
$$\frac{C(s)}{D(s)} = \frac{-H(s)}{1 + KG(s)H(s)}$$



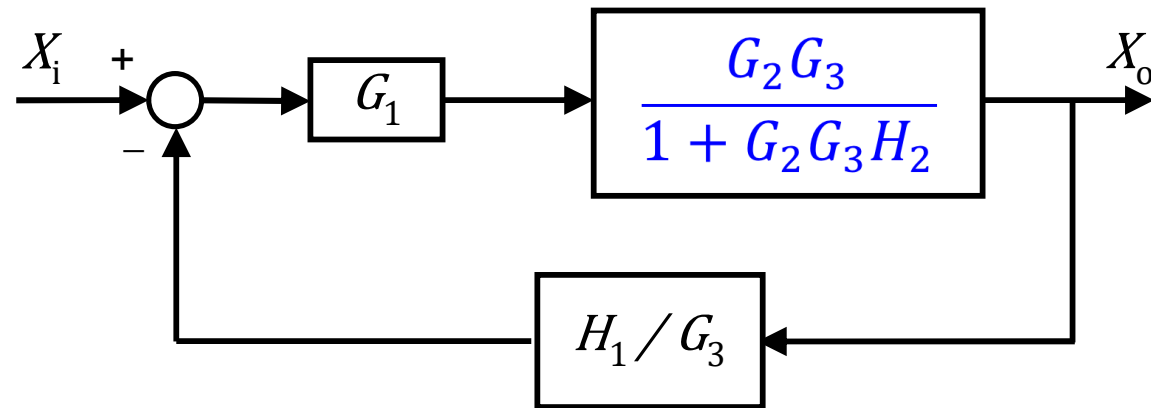
**Example:** Reduce the block diagram and find the overall T.F.



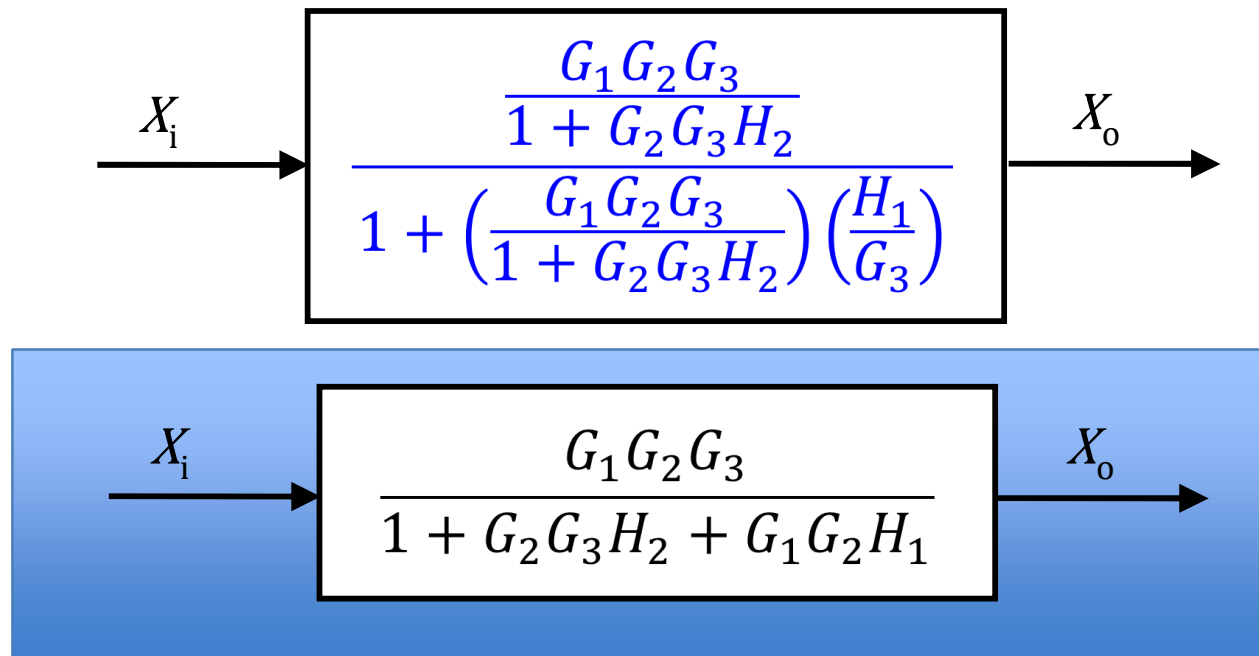
i) Rearrange to avoid interlinking loops



ii) Eliminate the inner loop



iii) Reduce to a single block and simplify



MM2DYN Dynamics: Control Lecture 5

# **Position Control Systems**

**(case studies in 1<sup>st</sup> & 2<sup>nd</sup> order systems)**

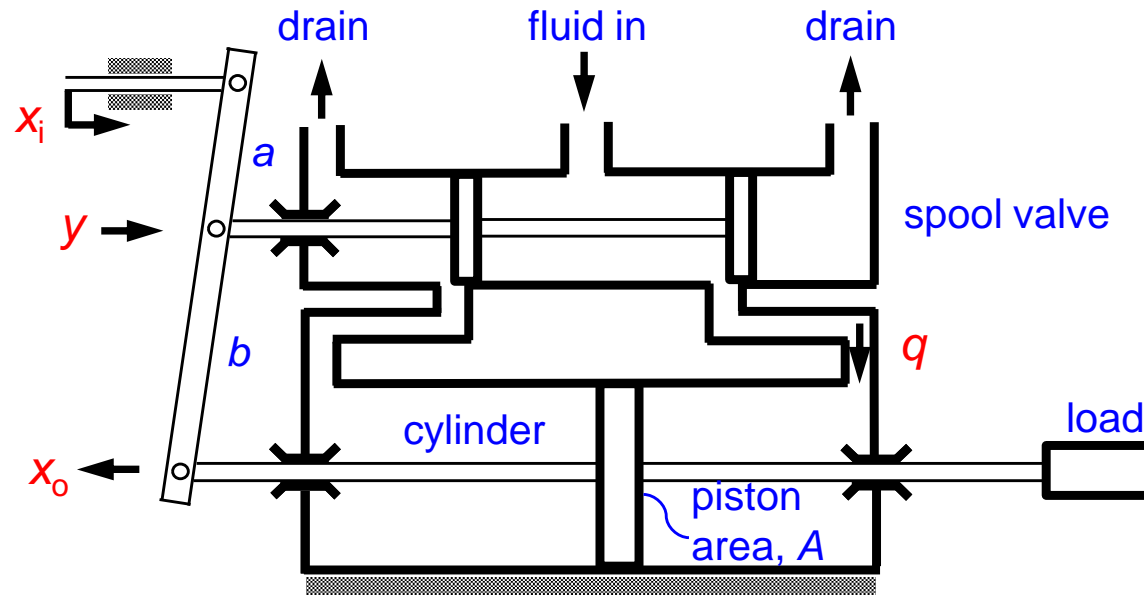
## Lecture Objectives:

- Introduce the differences between 1<sup>st</sup> and 2<sup>nd</sup> order systems
- Analyse steady-state responses under step and ramp inputs
- Analyse transient behaviour through the roots of the characteristic equations

# Video Interlude

- Motherboard Assembly
  - <https://www.youtube.com/watch?v=ym64NFCWORY>
- Before we watch the video:
  - Is the robot quicker than the employee?
  - Was this robot customised for the application?
  - What would happen if the robot overshoots?

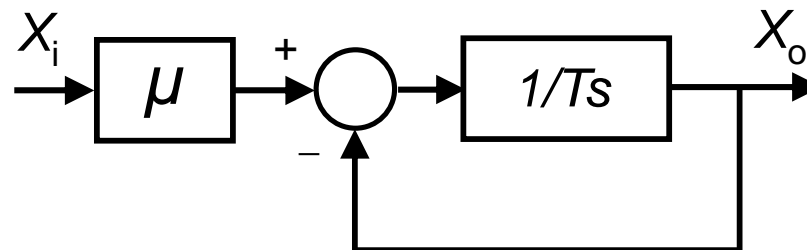
# Recap: Hydraulic Position Control System



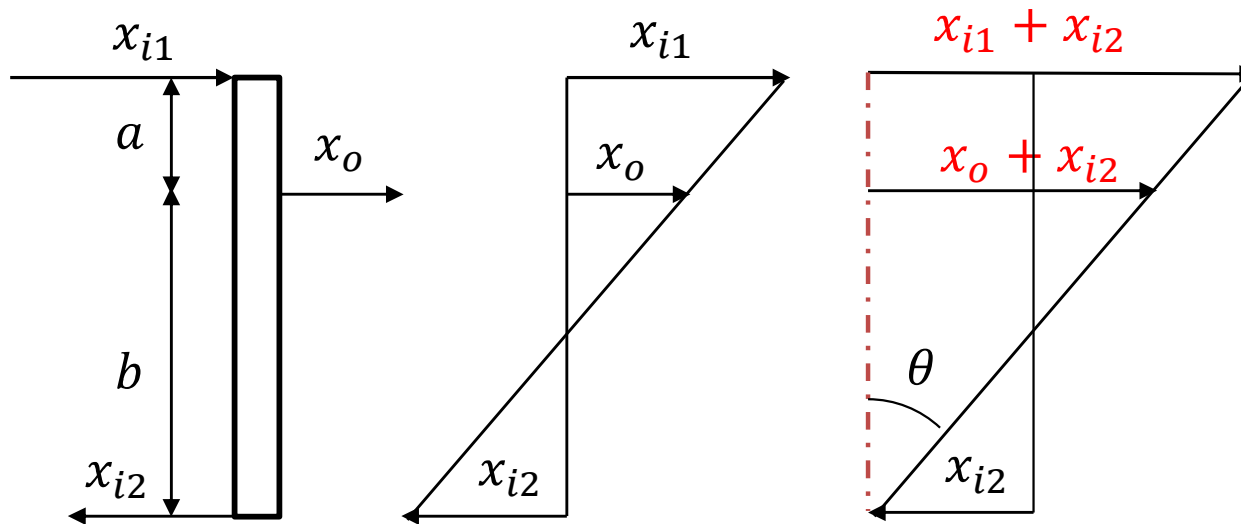
It was shown that the **transfer function** is given by

$$G(s) = \frac{X_o(s)}{X_i(s)} = \frac{\mu}{1 + Ts} \quad \text{1st order system}$$

with the **block diagram** (to be shown in this lecture)



## Feedback link:



$$\tan \theta = \frac{x_{i1} + x_{i2}}{a + b} = \frac{x_o + x_{i2}}{b}$$

$$x_o = \frac{b}{a + b} x_{i1} - \frac{a}{a + b} x_{i2}$$

# Hydraulic Position Control System: Equations for the Model

## Spool Valve

in the time domain

$$q = Ky$$

transfer function

$$\frac{Q(s)}{Y(s)} = K \quad (1)$$

## Ram Piston

in the time domain

$$A \frac{dx_o}{dt} = q$$

transfer function

$$\frac{X_o(s)}{Q(s)} = \frac{1}{As} \quad (2)$$

## Feedback Link

in the time domain

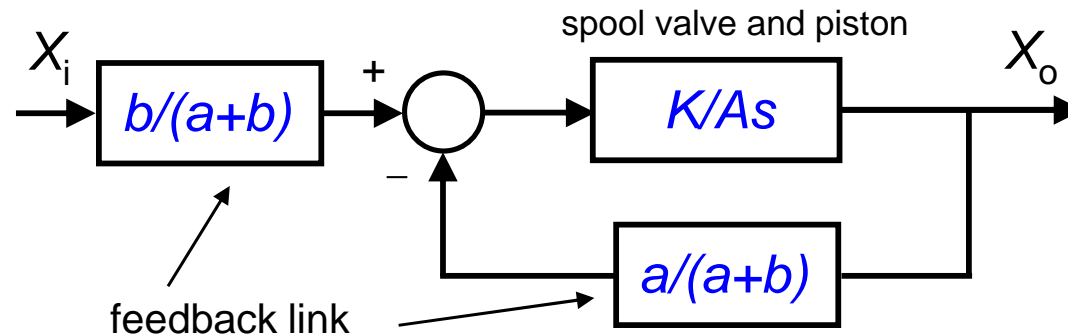
$$y = \frac{b}{a+b} x_i - \frac{a}{a+b} x_o$$

transfer function

$$Y(s) = \frac{b}{a+b} X_i(s) - \frac{a}{a+b} X_o(s) \quad (3)$$



## Hydraulic Position Control System: Overall Transfer Function



From the block diagram

$$X_o(s) = \left[ X_i(s) \frac{b}{a+b} - X_o(s) \frac{a}{a+b} \right] \frac{K}{As}$$

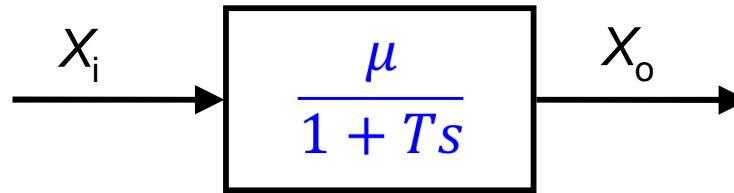
rearranging

$$\left[ 1 + \frac{A(a+b)s}{Ka} \right] X_o(s) = \frac{b}{a} X_i(s)$$

$$\frac{X_o(s)}{X_i(s)} = \frac{\mu}{1 + Ts} \quad (4)$$

**First order** system with time constant  $T$  and gain  $\mu$

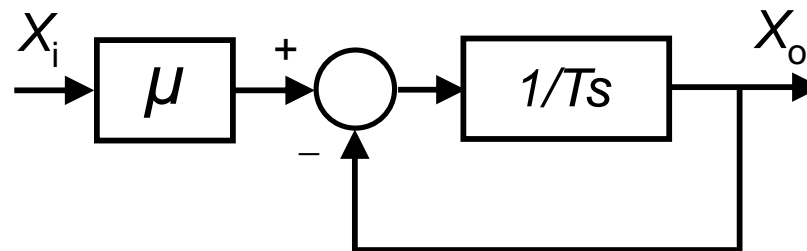
# Hydraulic Position Control System: Control System Model



$$T = \frac{A(a + b)}{Ka} \quad \text{time constant}$$

$$\mu = \frac{b}{a} \quad \text{steady-state gain}$$

**Exercise:** Show that the block diagram for a system governed by (4) can be drawn as

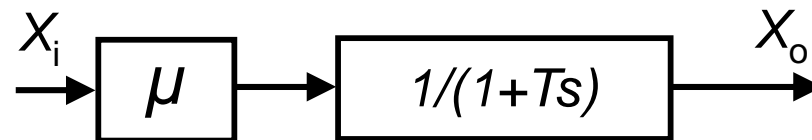


# Exercise

- From Equation 4:

$$\frac{X_o(s)}{X_i(s)} = \frac{\mu}{1 + Ts}$$

- First of all: recognise that gain is  $\mu$ :

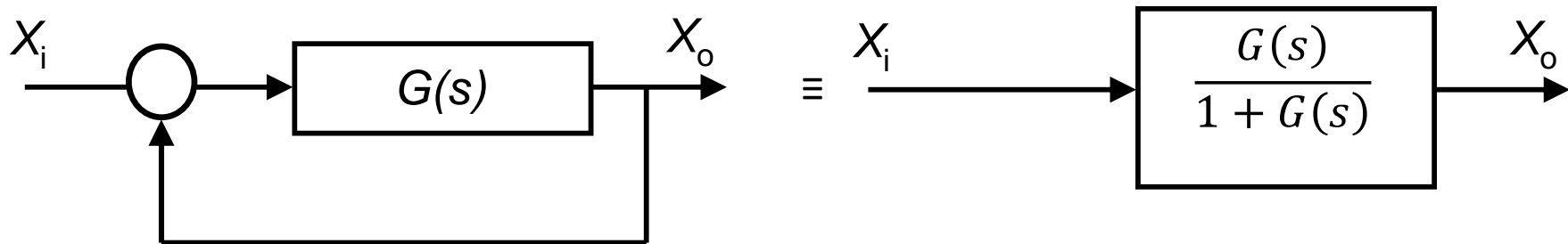


# Exercise

- From Equation 4:

$$\frac{X_o(s)}{X_i(s)} = \frac{\mu}{1 + Ts}$$

- Second: Unity feedback loop

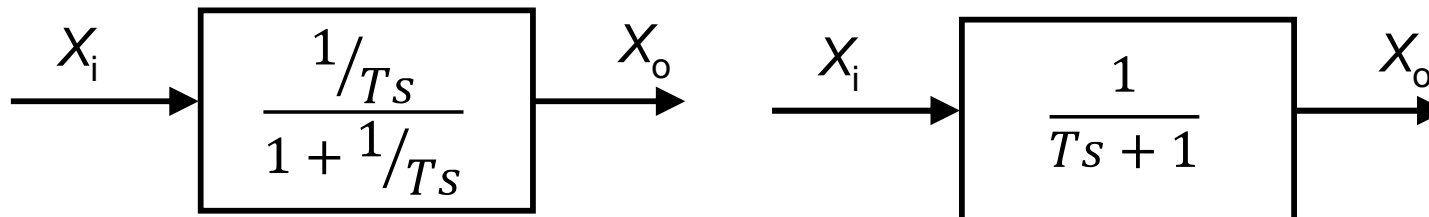


# Exercise

- From Equation 4:

$$\frac{X_o(s)}{X_i(s)} = \frac{\mu}{1 + Ts}$$

- Third:  $G(s) = \frac{1}{Ts}$

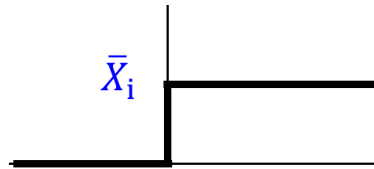


# Time domain

- Input is a unit step:  $X_i(s) = \frac{1}{s}$
- Output  $X_o(s) = \frac{1}{s} \left( \frac{\mu}{1+Ts} \right)$
- Go to the table of Laplace transforms: No. 8
- $x_o(t) = \mu \left( 1 - e^{-t/T} \right)$

# Hydraulic Position Control System under Standard Inputs

## i) step Input



$$\begin{aligned} t < 0 & \quad x_i(t) = 0 \\ t \geq 0 & \quad x_i(t) = \bar{X}_i \end{aligned}$$

From the table of L.T.

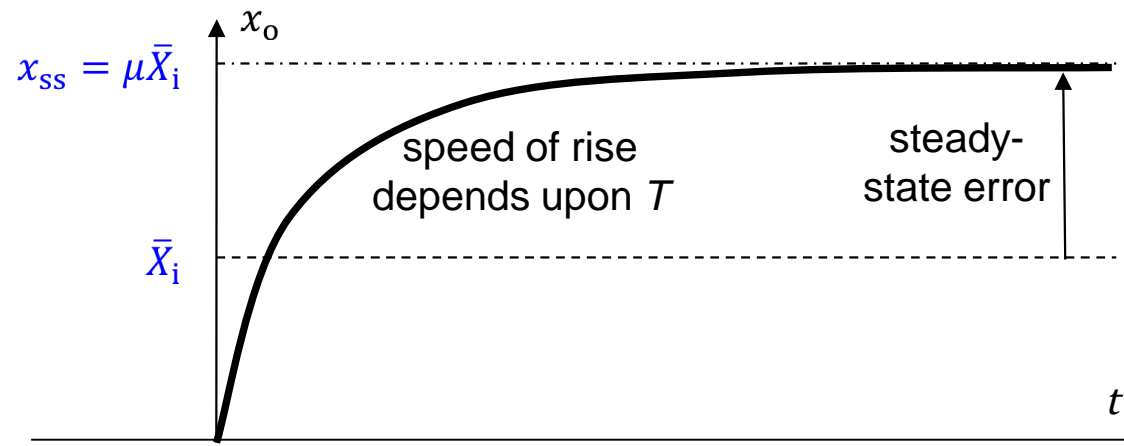
$$X_i(s) = \frac{\bar{X}_i}{s} \quad (5)$$

The output in s-domain

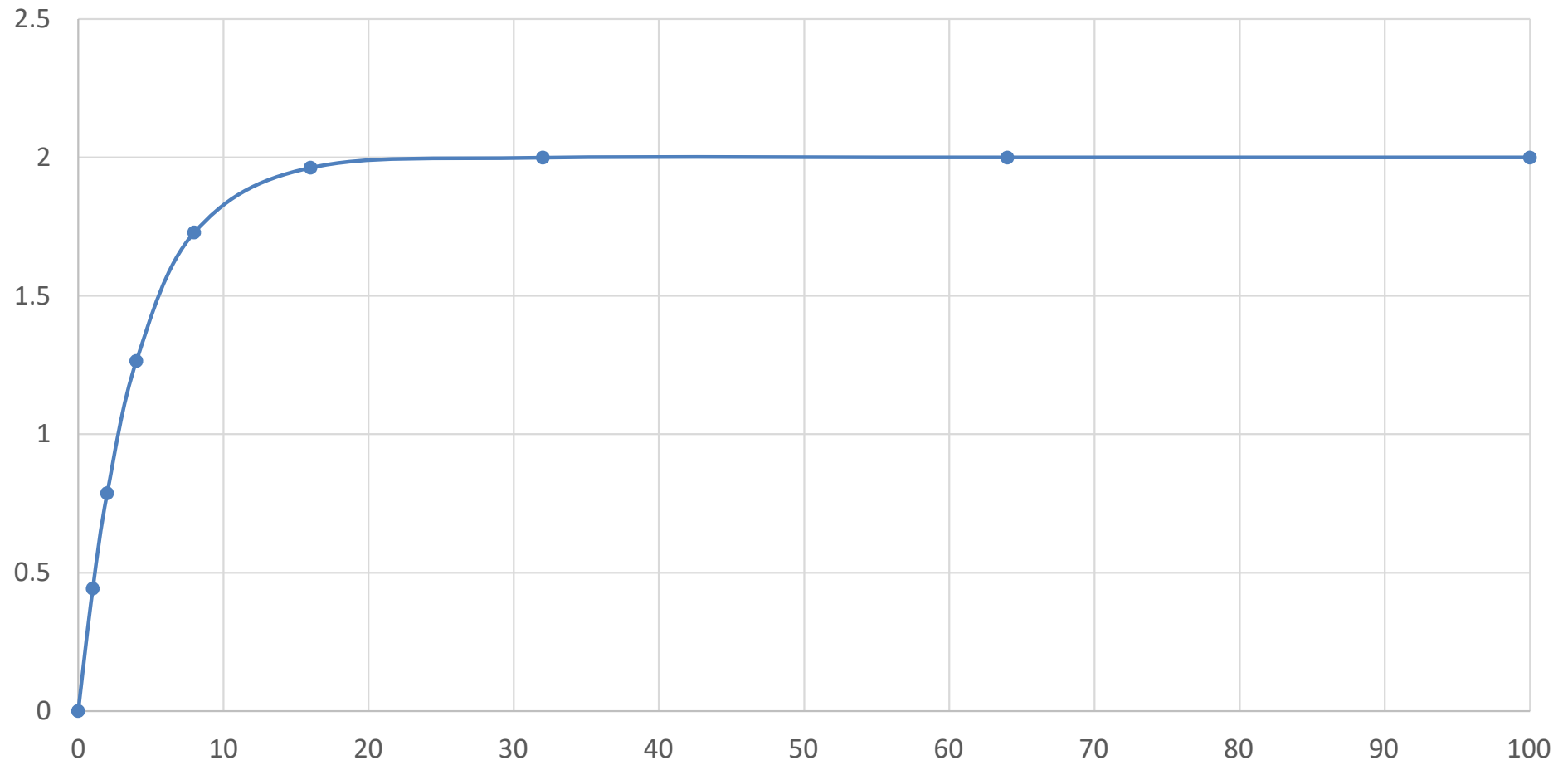
$$X_o(s) = \frac{\mu \bar{X}_i}{s(1 + Ts)} \quad (6)$$

In the time domain

$$x_o(t) = \mu \bar{X}_i \left( 1 - e^{-\frac{t}{T}} \right) \quad (7)$$



X(out)





# Hydraulic Position Control System under Standard Inputs

- We will return to this model in a later lecture to go through:
  - Using the Final Value Theorem to calculate the steady state response and steady state error
  - Examining the system's response to a ramp input

# 2<sup>nd</sup> Order Control Systems

- 1<sup>st</sup> order systems are
  - Reliable
  - Non-oscillatory
  - Slower than 2<sup>nd</sup> order
- Hydraulics are slow and heavy
- How do they do this?
  - <https://www.youtube.com/watch?v=U4y1grtRLDs>

# 2<sup>nd</sup> Order Control Systems

- Some examples – electro-mechanical position control
  - Power steering

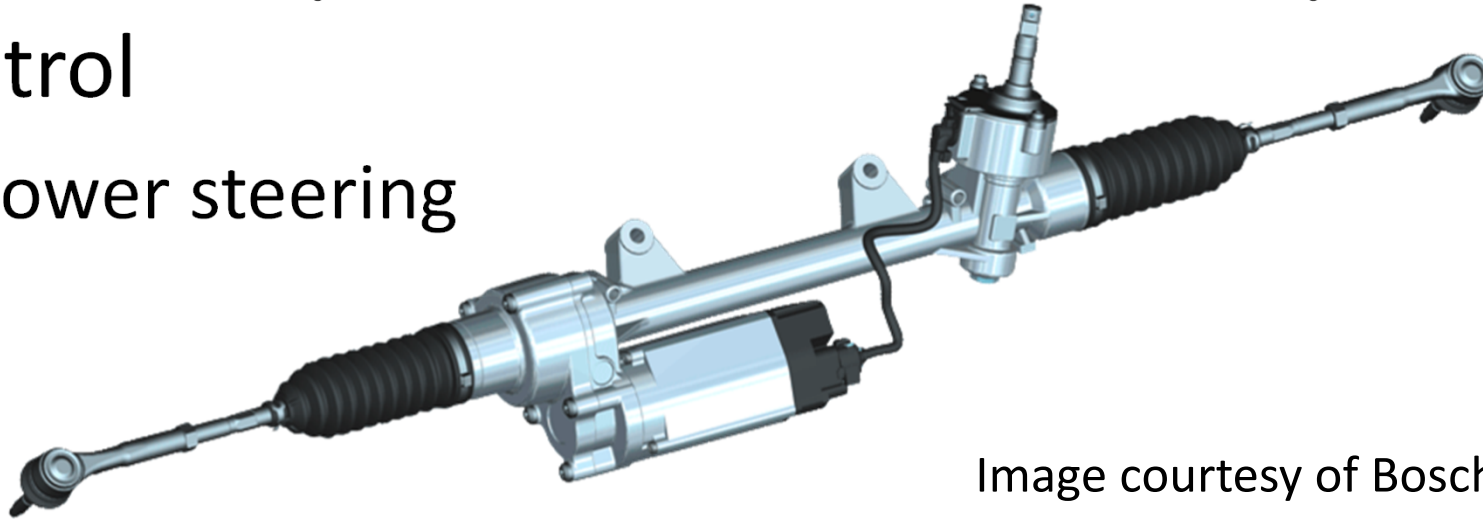


Image courtesy of Bosch AG

- n-degree of freedom robots
- ...

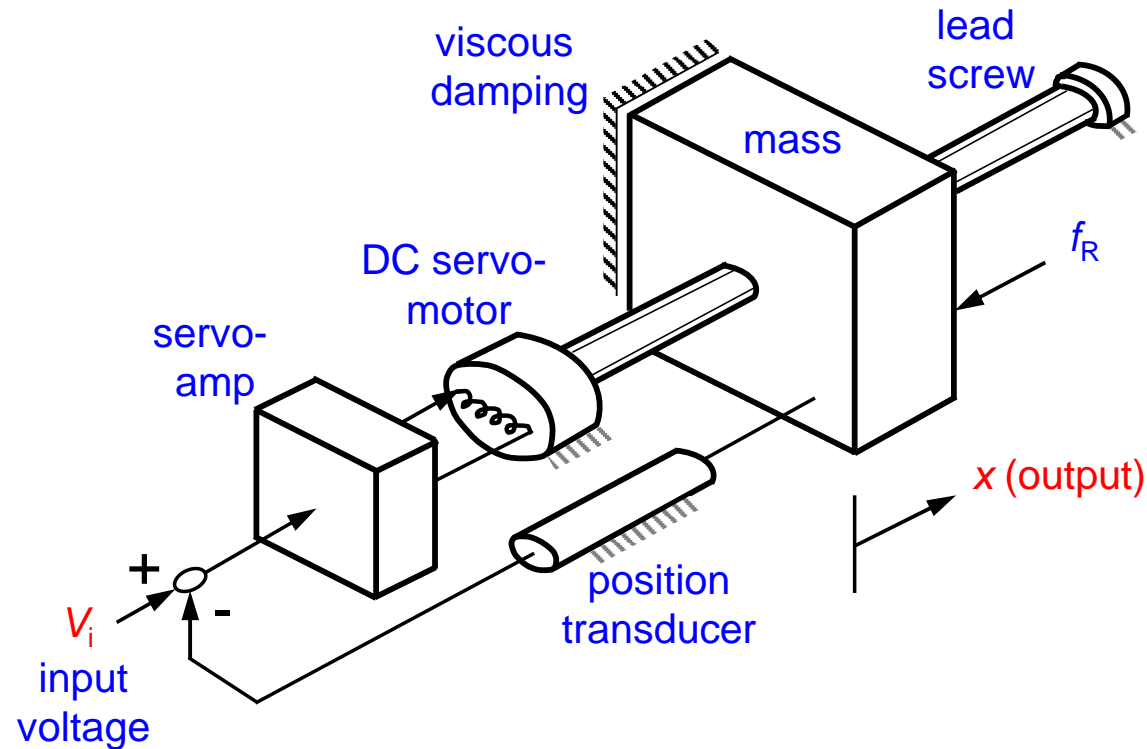
# 2<sup>nd</sup> Order Control Systems

- What is meant by “Second order systems”?
- You will be familiar with 2<sup>nd</sup> order differential equations and their solutions:

$$-\frac{d^2y}{dt^2} + A\frac{dy}{dt} + B = 0$$

- 2 real roots (overdamped)
- 1 root (critically damped)
- 2 complex roots (underdamped)

# Example: Electro-Mechanical Position Control System

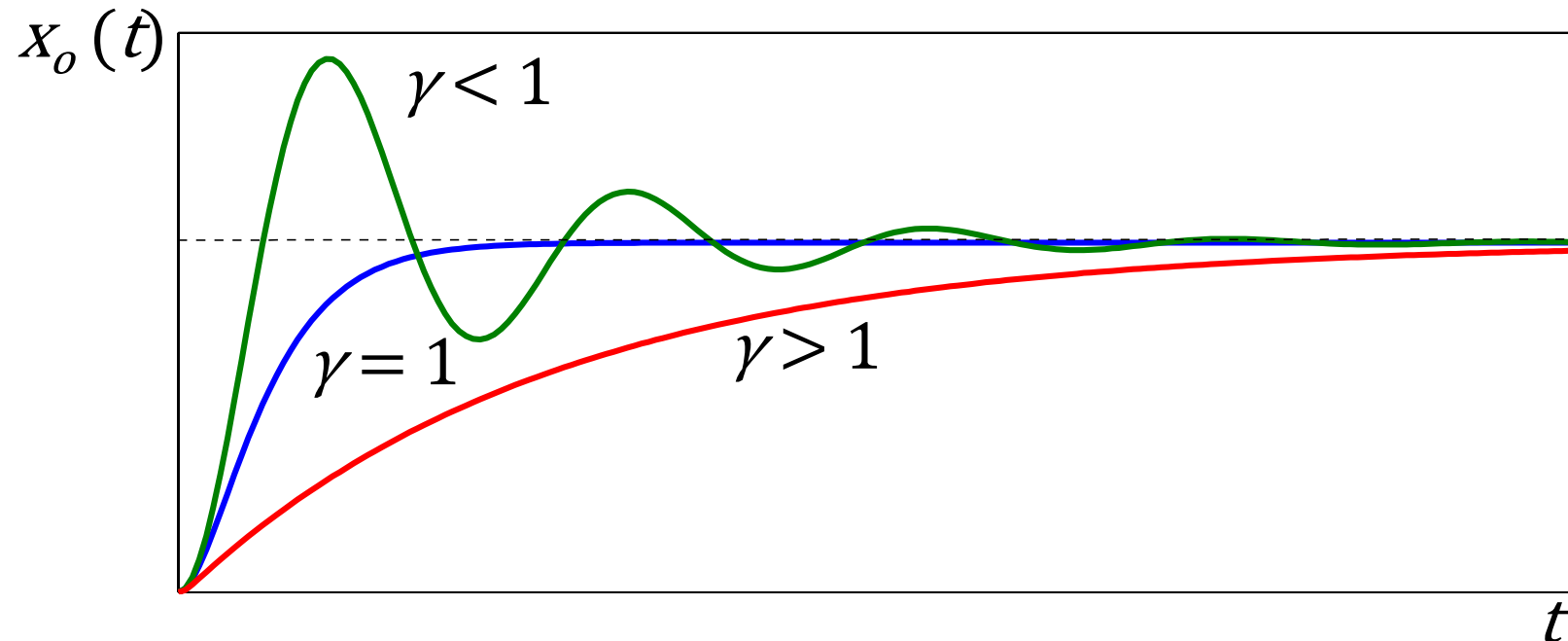


It will be shown that the **transfer function** may be written as

$$X(s) = \frac{\omega_n^2 X_i(s) - \frac{F_R(s)}{M}}{s^2 + 2\gamma\omega_n s + \omega_n^2} \quad \text{2nd order system}$$

## 2<sup>nd</sup> Order System

The transient responses under a step input for all three cases can be summarised



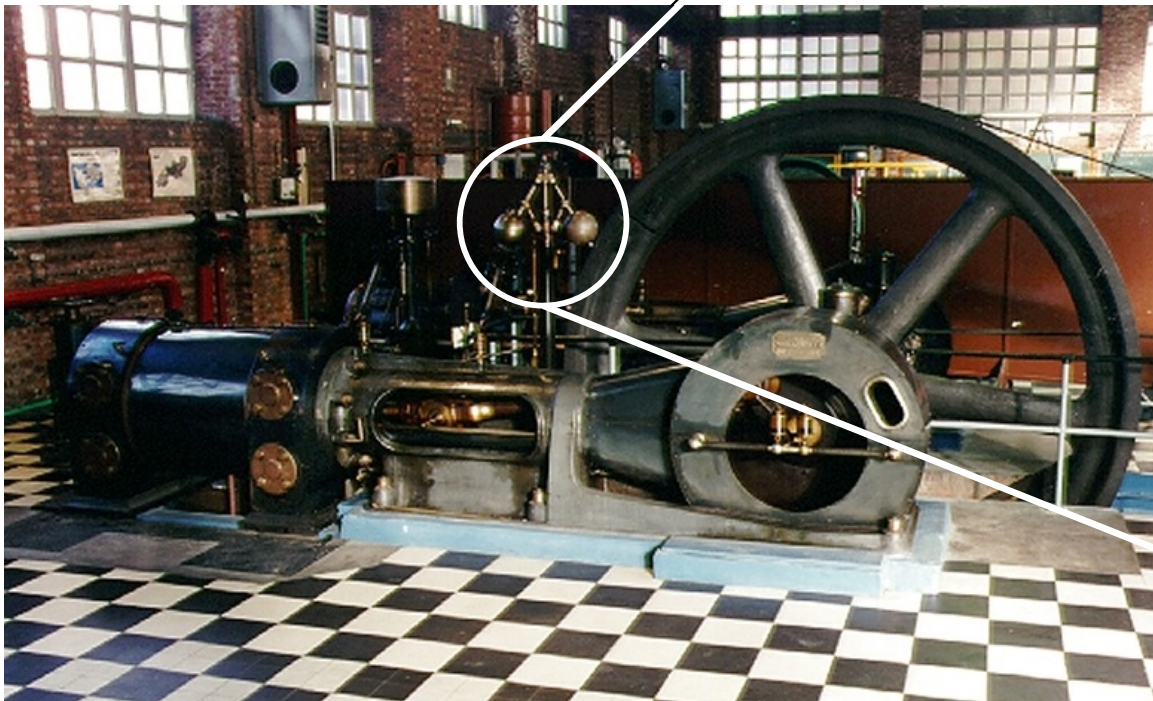
As can be seen, there is the danger of oscillation or overshooting

# Video Interlude

- Highly automated VW Golf production line
  - [https://www.youtube.com/watch?v=3H1c\\_6\\_AxrQ](https://www.youtube.com/watch?v=3H1c_6_AxrQ)
- Questions:
  - What would happen if the robot overshoots?
  - Can speed/precision be improved?
  - What controls the robots? Are they open or closed loop?

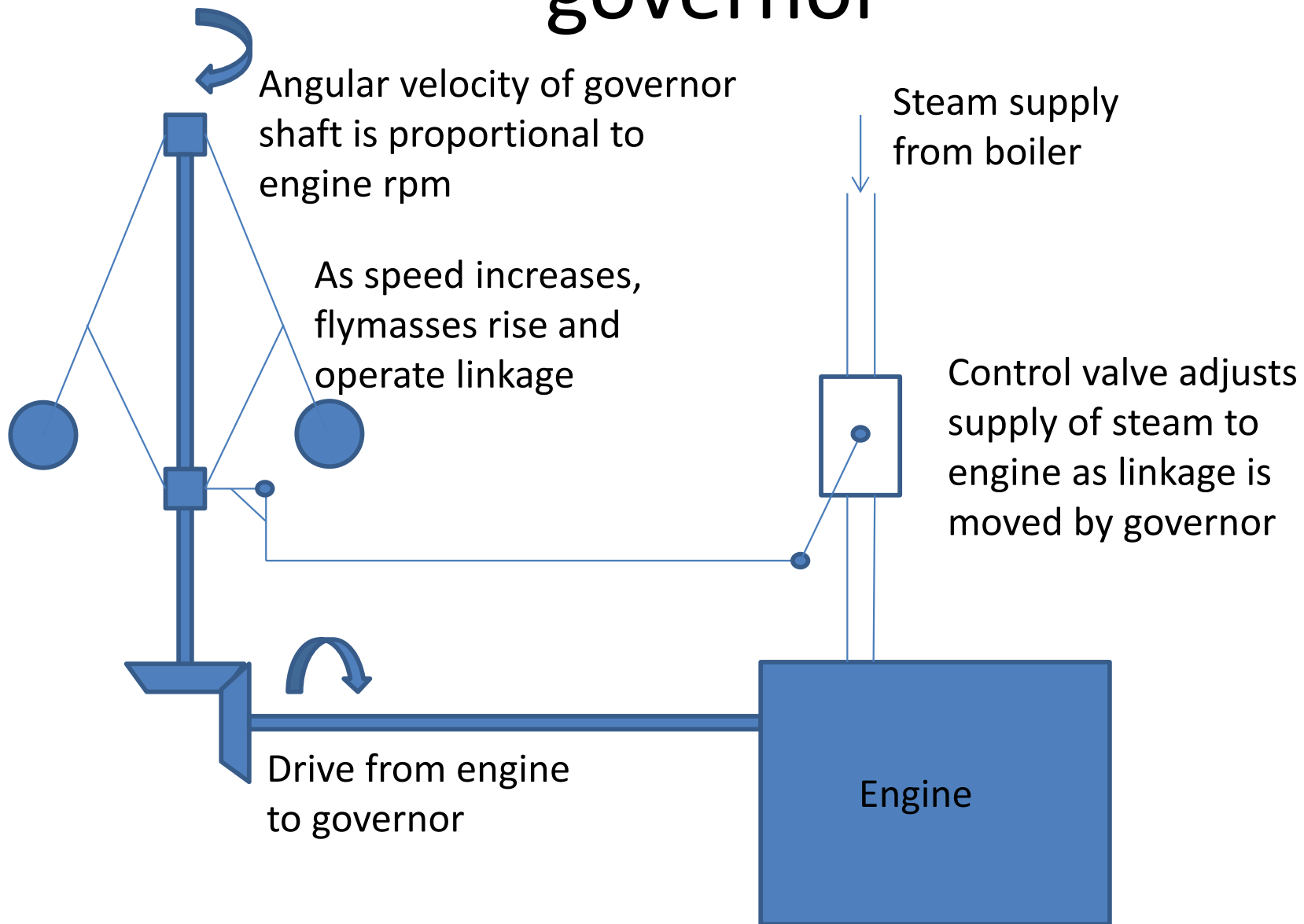
# Brilliant idea no. 1 - revisited

- Centrifugal governor
  - Patented 1788 by James Watt





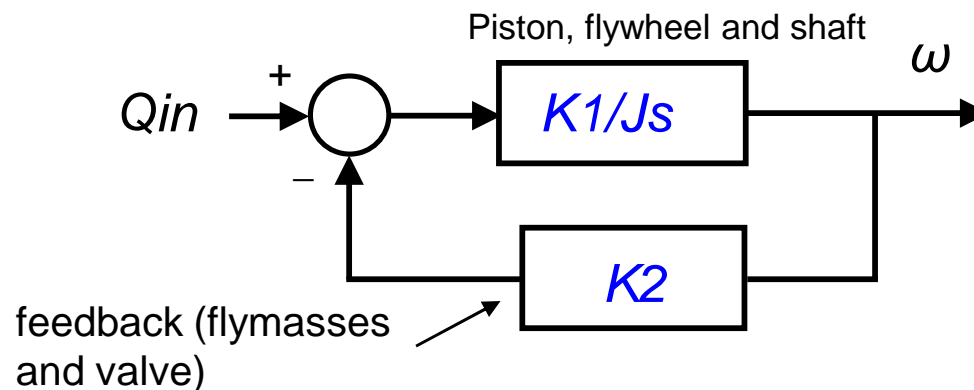
# Method of operation for centrifugal governor



Video: <https://www.youtube.com/watch?v=OG1AiaNTT6s>

# Brilliant idea no. 1 – centrifugal governor revisited

- Speed control is achieved by negative feedback loop
  - Too fast – steam input is reduced.
  - Too slow – steam input is increased.



# What other information can we use?

- Position – “are we there yet?”

$$- x(t) \xrightarrow{L} X(s)$$

- Velocity – “can we go any faster?”

$$- \frac{dx}{dt} \xrightarrow{L} sX(s)$$

- Integral – “how far have we come?”

$$- \int x(t) dt \xrightarrow{L} \frac{X(s)}{s}$$

This will be covered in the control lectures next week.

- Any questions?
- P.S. There is an overview/revision lecture towards the end of the course.