

MMME2046 Dynamics: Control Lecture 5

# **Improving Transient and Steady-State Performance. Stability of Feedback Systems**

# Next week

- 8/3/2021
  - The return of DB3!

## Lecture Objectives:

- Demonstrate how velocity feedback and PID controls can improve performance
- Develop basic understanding of stability and behaviour in third and higher order systems
- Introduce and use the Routh-Hurwitz stability criteria

# Summary Based on Case Studies

- Hydraulic Position Control System: 1<sup>st</sup> order

$$G(s) = \frac{\mu}{1 + Ts}$$

- Electro-Mechanical Position Control System: 2<sup>nd</sup> order

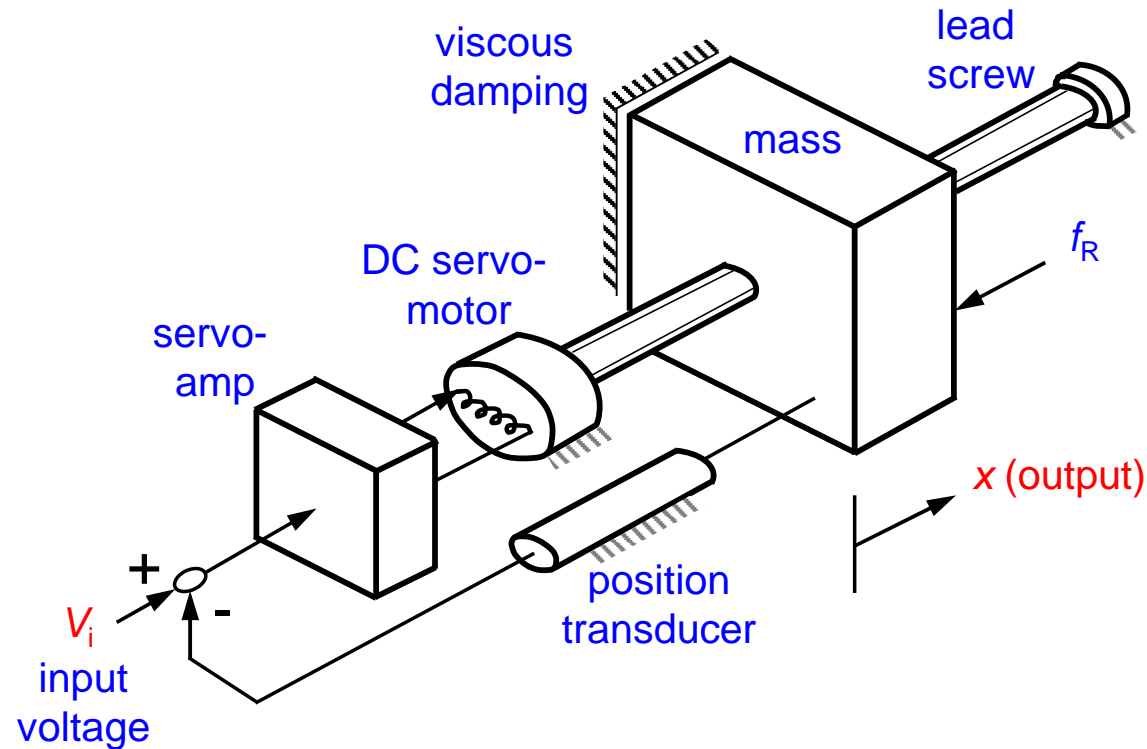
$$G(s) = \frac{\omega_n^2}{s^2 + 2\gamma\omega_n s + \omega_n^2}$$

- Steady-State Response/Error: Final Value Theorem

Result dependent upon type of input (step, ramp, etc.)

- Transient Response: Poles (roots of the C.E.)

# Last Week's Example: Electro-Mechanical Position Control System

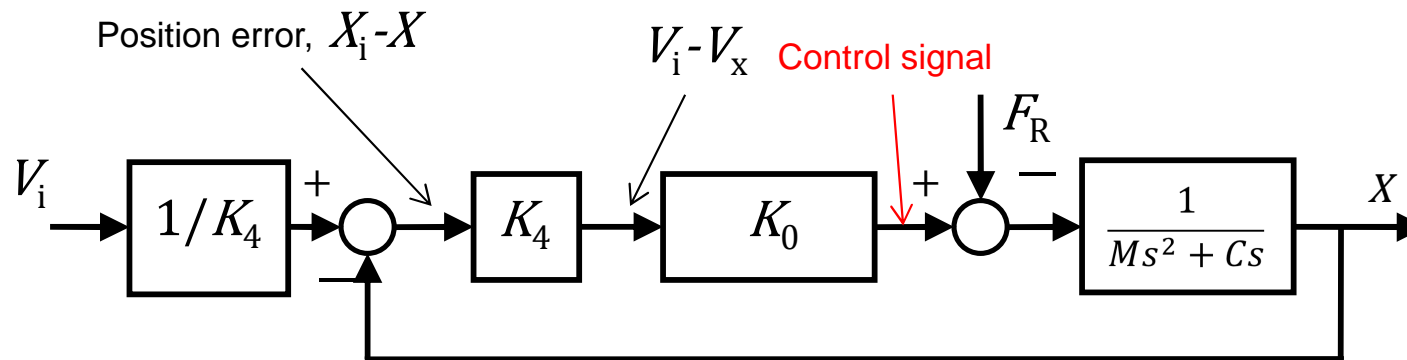


It was shown that the **transfer functions** may be written as

$$\frac{X(s)}{X_i(s)} = \frac{\omega_n^2}{s^2 + 2\gamma\omega_n s + \omega_n^2} \quad \frac{X(s)}{F_R(s)} = \frac{-1}{M(s^2 + 2\gamma\omega_n s + \omega_n^2)} \quad \text{2<sup>nd</sup> order system}$$

# Electro-Mechanical Position Control System

This is an example of a feedback system with **proportional** control.



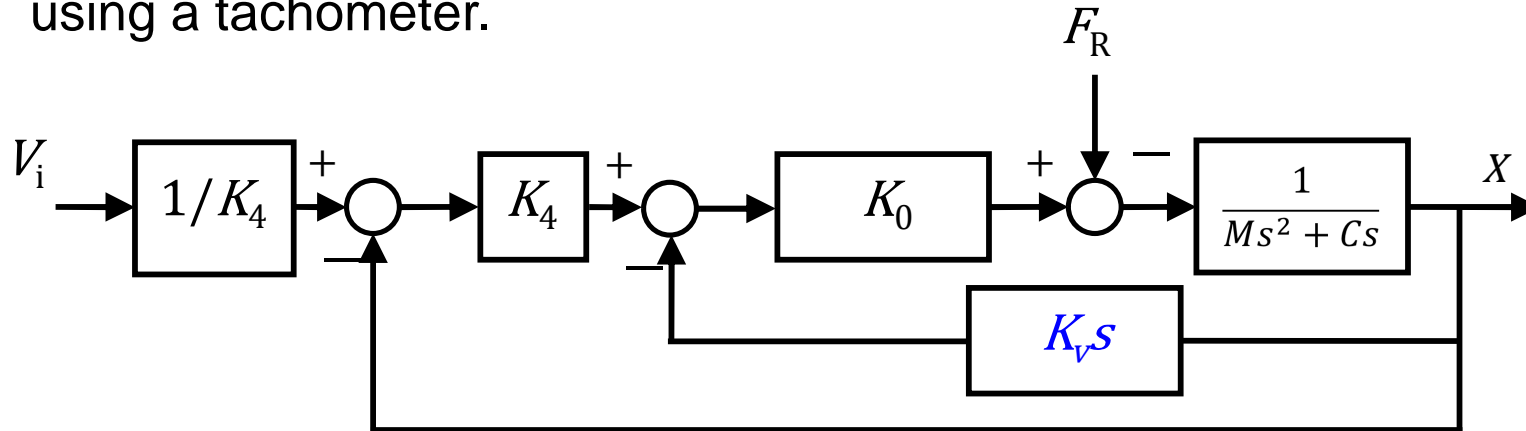
The control signal is a constant gain times the position error with  $K_0 = K_1K_2K_3$  (collecting the gains of servo-amplifier, servo-motor and lead screw).

**Q:** Are there any other forms of control that can improve transient and steady-state performance?

<https://www.youtube.com/watch?v=7q4QDz1tcFw>

## a) Velocity Feedback

In addition to output feedback the **rate of change** of output is fed back. In a position control system, this element will be the velocity, measured using a tachometer.



The governing equation follows as:

$$[Ms^2 + (C + K_0K_v)s + K_0K_4]X(s) = K_0K_4X_i(s) - F_R(s)$$

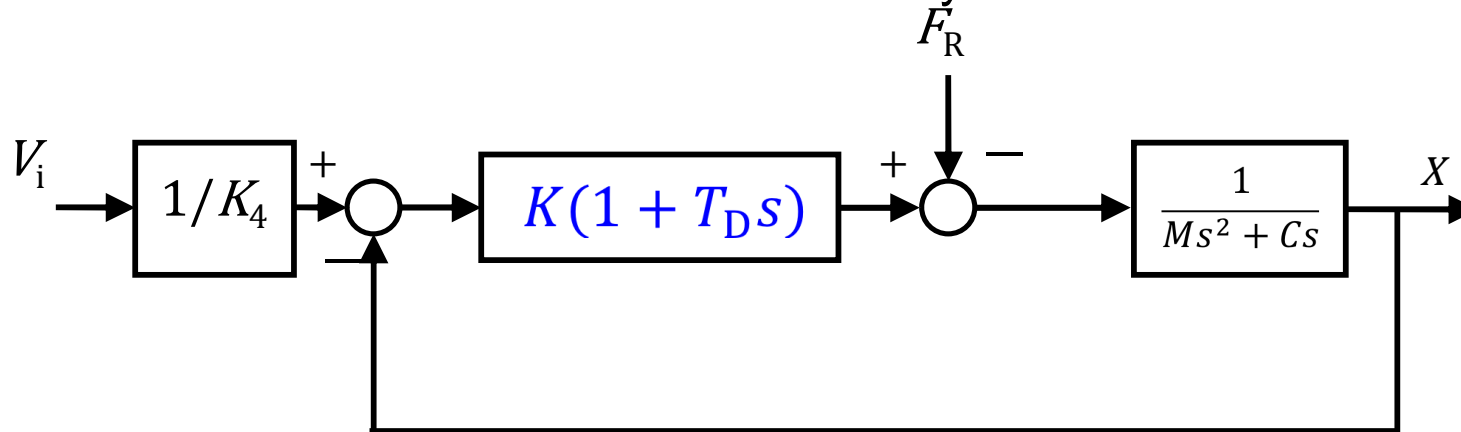
$$s^2 + 2\gamma\omega_n s + \omega_n^2 = 0 \quad \text{velocity feedback} \rightarrow \text{viscous damping}$$

The Velocity lag ( $F_R = 0$ ) under ramp remains

$$e_{ss} = \frac{[C + K_0K_v]}{K_0K_4} \Omega_x$$

## b) Proportional and Derivative Control (P+D)

Proportional error is modified by adding to it a quantity proportional to the 1<sup>st</sup> derivative of error wrt time (i.e. the rate of change of error). Essentially then the D term is looking at the speed at which the actual results are approaching the desired. Often this is done electronically.



The governing equation follows as (check this):

$$[Ms^2 + (C + KT_D)s + K]X(s) = K(1 + T_D s)X_i(s) - F_R(s)$$

Notes:

- i) Damping increased without increasing power consumption.
- ii)  $KT_D s X_i(s)$  term indicates that large overshoot is anticipated and the transient response can be improved.



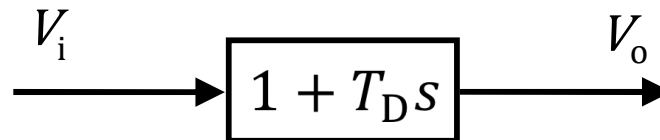
## b) Proportional and Derivative Control (P+D)

Notes (continued):

iii) The steady-state error ( $F_R = 0$ ) is independent of  $T_D$  (for a ramp check this):

$$e_{ss} = \frac{C}{K} \Omega_x$$

iv) Derivative action tends to amplify 'noise' in the system:



in time domain

$$v_o(t) = v_i(t) + T_D \frac{dv_i(t)}{dt}$$

If the input signal is

$$v_i(t) = V + v_n \sin(\omega t)$$

the output is

$$v_o(t) = V + v_n \sin(\omega t) + T_D \omega v_n \cos(\omega t)$$

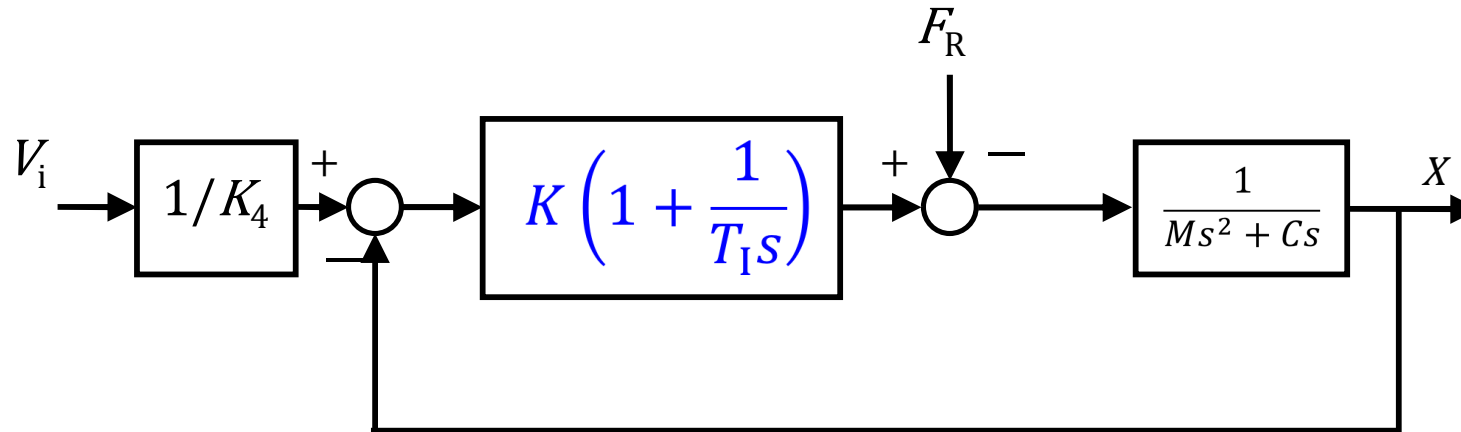
Now, if  $\omega \gg 1/T_D$  noise is amplified  $T_D \omega v_n \gg v_n$

# Video Interlude

- What happens when a car stops suddenly:
  - <https://www.youtube.com/watch?v=mnl-LiKCtuE>
- Automated collision prevention:
  - <https://www.youtube.com/watch?v=TJgUiZgX5rE>
  - What does the sensor need to know?
    - Distance to object
    - Rate of change
    - Proportional – derivative control!

### c) Proportional and Integral Control (P+I)

Proportional error is modified by adding an integral of error. This can also be carried out electronically.



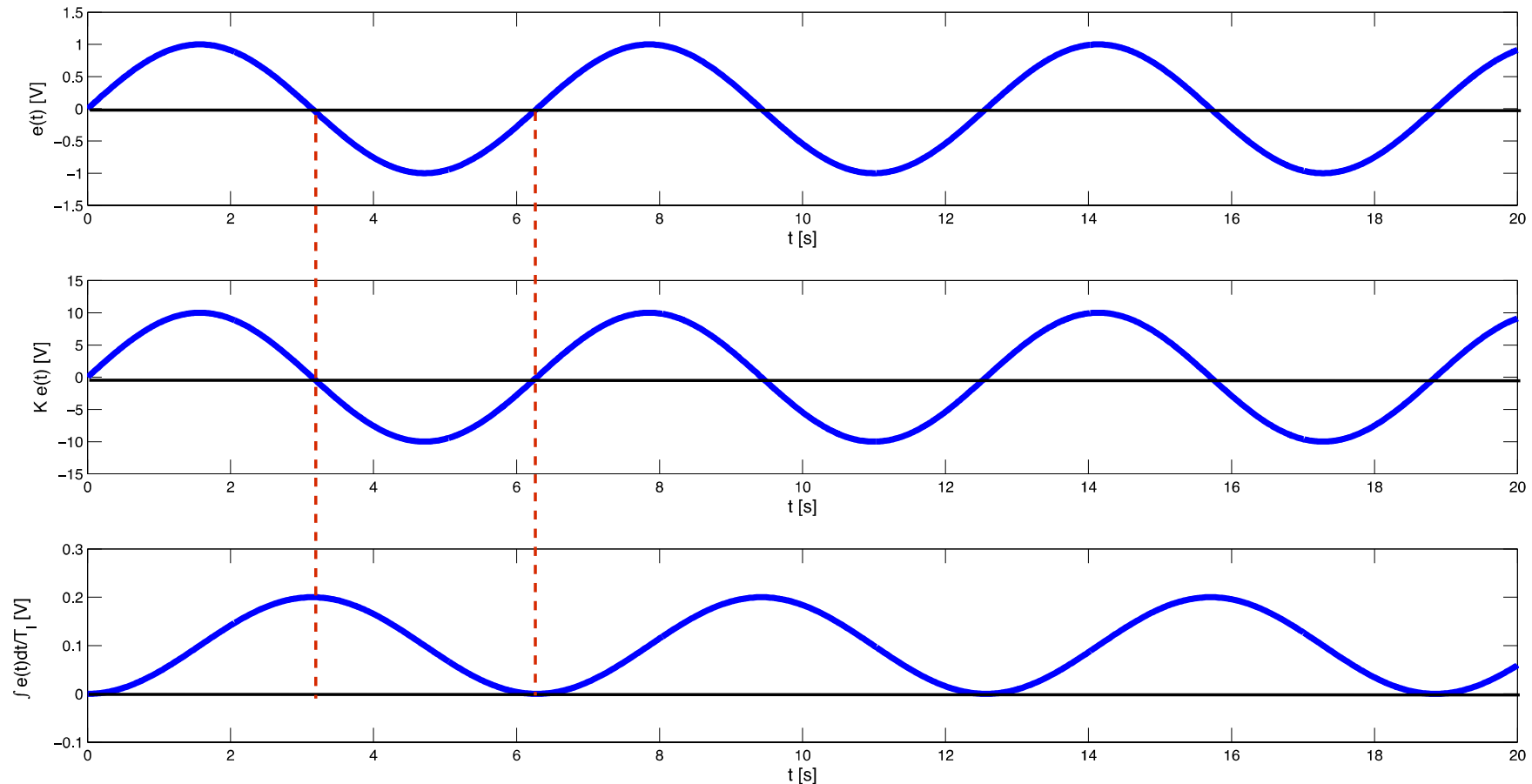
The governing equation follows as (check this):

$$\left( Ms^3 + Cs^2 + Ks + \frac{K}{T_I} \right) X(s) = \left( Ks + \frac{K}{T_I} \right) X_i(s) - sF_R(s)$$

The steady-state error ( $F_R = 0$ ) under ramp is (check this):

$$e_{ss} = 0$$

## c) Proportional and Integral Control (P+I)

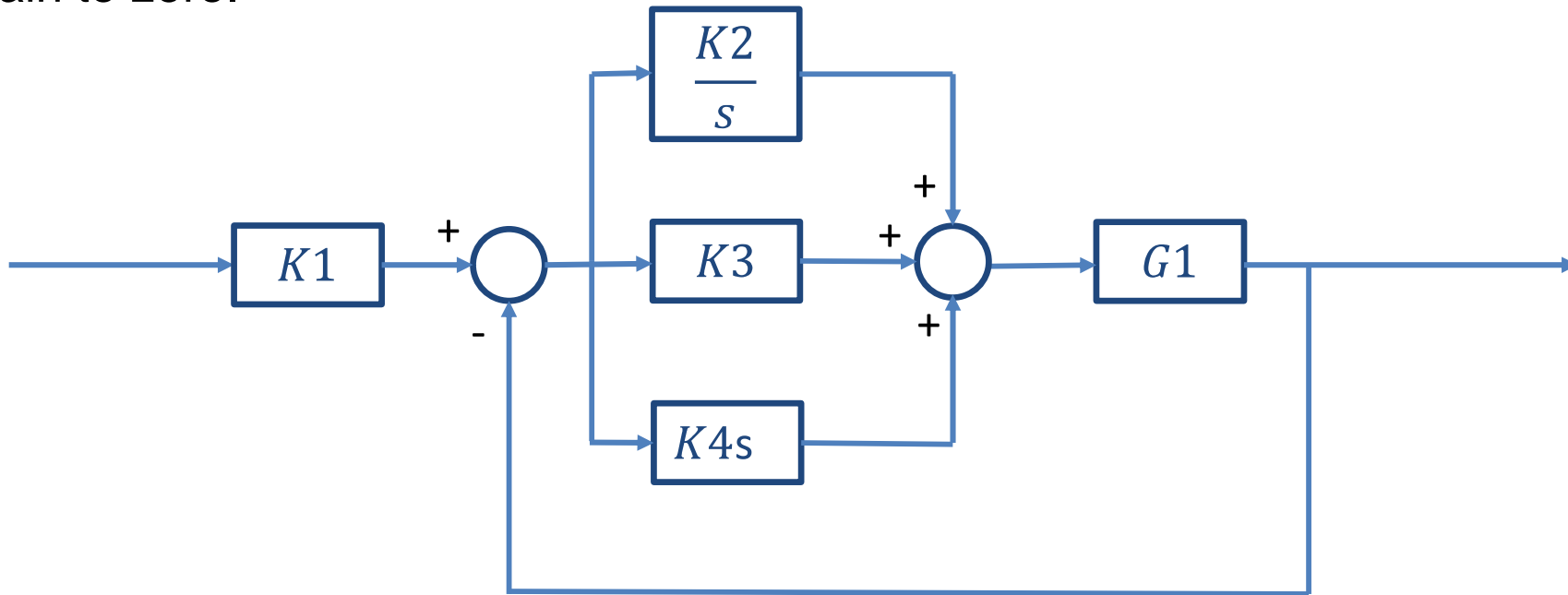


The **integral action** tends to **destabilise** the system: proportional action keeps track of sign changes, while integral action does not.

The effect is known as **integral windup**.

## d) Proportional-Integral-Derivative Control (PID)

This is the most common controller used in industry. To switch off an element, set gain to zero.



$G_1(s)$  is the open loop transfer function of the system

Tuning PID controllers is beyond this module's scope. What are the possible drawbacks of using PID control?

# Remote control

- Simple example – remote operators for dockside container cranes
- <https://www.youtube.com/watch?v=tEk2v4RyFh4>
- How would you move to full automation?
  - Actuators stay the same
  - Sensors?
  - Software?

# Transient response – Third and higher order systems

- Generalised transfer function for the system:

$$G(s) = \frac{Q(s)}{P(s)}$$

$$G(s) = \frac{Q(s)}{(s-p_1)(s-p_2)\dots(s-p_N)}$$

# Transient Response – Higher order systems

- Values for which  $Q(s)$  is zero are zeros of the transfer function
- Values for which  $P(s)$  is zero (i.e.  $G(s)$  becomes infinite) are the poles:
  - $p_1, p_2, \dots, p_N$  for an  $N^{\text{th}}$  order system
  - These poles are either real (singular) or complex (pairs)

$$s = \sigma_r \text{ or } s = \sigma_c \pm \omega_c$$

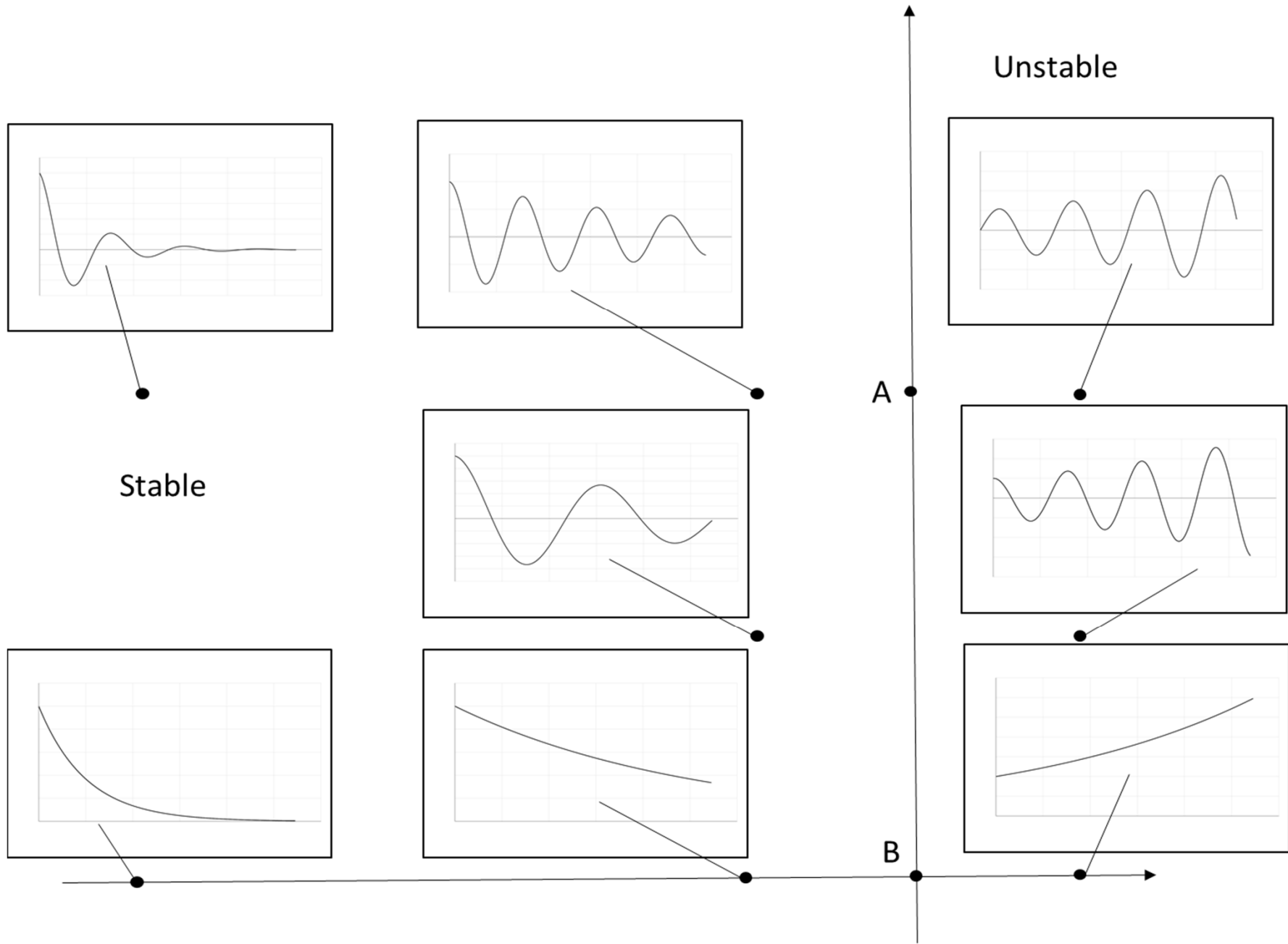


# Transient Response – Higher order systems

If the input is a unit step:  $X_i(s) = \frac{1}{s}$

Then:

$$X_0(s) = \frac{1}{s} + \sum_{r=1}^{N_R} \frac{A_r}{s - \sigma_r} + \sum_{c=1}^{N_C} \frac{A_r}{(s - \sigma_c)^2 + \omega^2}$$
$$x_0(t) = 1 + \sum_{r=1}^{N_R} B_r e^{\sigma_r t} + \sum_{c=1}^{N_C} B_c e^{\sigma_c t} \sin(\omega t)$$



# Routh-Hurwitz Stability Criteria

$$P(s) = a_0s^n + a_1s^{n-1} + a_2s^{n-2} + \dots + a_n = 0$$

Routh Hurwitz criteria for stability:

- i) Necessary: All coefficients  $a_0, a_1, a_2, \dots, a_n$  are non-zero and have the same sign.
  - i.e. if there is a change of sign in the denominator, the system will be unstable. No need to proceed to condition ii).
  - However, it is possible for the system to be unstable without a change of sign ...

# Routh-Hurwitz Stability Criteria

$$P(s) = a_0s^n + a_1s^{n-1} + a_2s^{n-2} + \dots + a_n = 0$$

Routh Hurwitz criteria for stability:

- i) Necessary: All coefficients  $a_0, a_1, a_2, \dots, a_n$  are non-zero and have the same sign.
- ii) Necessary and sufficient: if i) is satisfied, then the Hurwitz determinants  $D_1, D_2, \dots, D_n$  must be positive.
  - This very quickly becomes laborious ...
  - Better to use a Routh Array

# Routh-Hurwitz Stability Criteria (Routh Array)

$s^n$	$a_0$	$a_2$	$a_4$	$a_6$	...
$s^{n-1}$	$a_1$	$a_3$	$a_5$	$a_7$	...
$s^{n-2}$	$b_1$	$b_2$	$b_3$	...	...
$s^{n-3}$	$c_1$	$c_2$	$c_3$	...	...
...	...	...	...	...	...
$s^0$	...	...	...	...	...

$$b_1 = \frac{a_1 a_2 - a_0 a_3}{a_1} \quad b_2 = \frac{a_1 a_4 - a_0 a_5}{a_1} \quad b_3 = \frac{a_1 a_6 - a_0 a_7}{a_1}$$

$$c_1 = \frac{b_1 a_3 - a_1 b_2}{b_1} \quad c_2 = \frac{b_1 a_5 - a_1 b_3}{b_1}$$

# Routh-Hurwitz Stability Criteria

Using the Routh Array:

- If there is a change of sign in the *first* column, there is a root on the real, positive side of the s-plane. For every change of sign, there is another positive root.
- Thus, for the system to be stable, all values in the first column must be positive.
  - There is an issue if there is a zero in the first column, or there is a complete row of zeros so that the array cannot be completed.
  - Beyond the scope of MM2DYN!