

MMME2046 Dynamics and Control: Control Lecture 2

Overcoming Non-Linearity

Position Control Systems

**Brilliant Idea no. 2: Hydraulic
position control**

Lecture Objectives:

- Discuss non-linearity and linearisation
- Introduce transient and steady-state responses
- Introduce position control systems

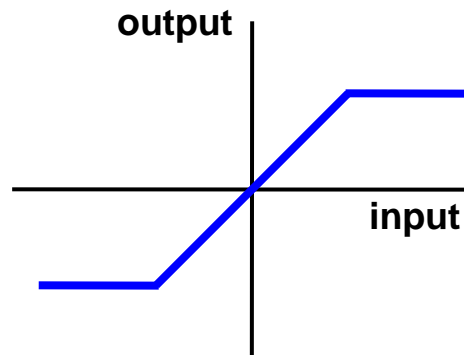
Non-Linearity

- Sometimes, components of a system will not reduce to a simple linear relationship
 - Superposition does not apply
 - Laplace Transforms are not valid

Non-Linearity

- Saturation

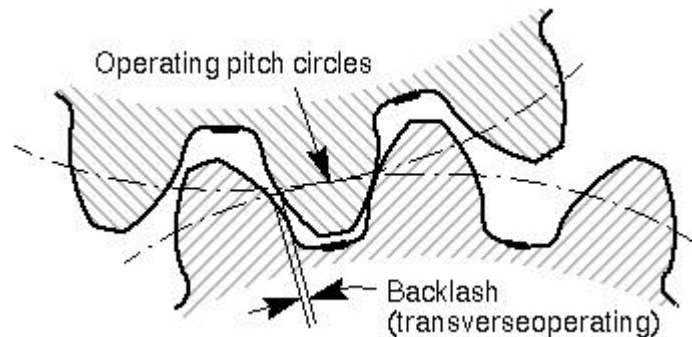
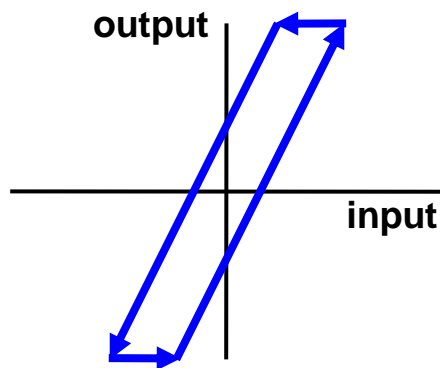
- Applies to amplifiers, actuators, power supplies, batteries ...



- There is a physical limit on the maximum output, or rate of change

Non-Linearity

- Backlash (particularly in gears)
 - Particularly in older or cheaper systems (wear, tolerance)

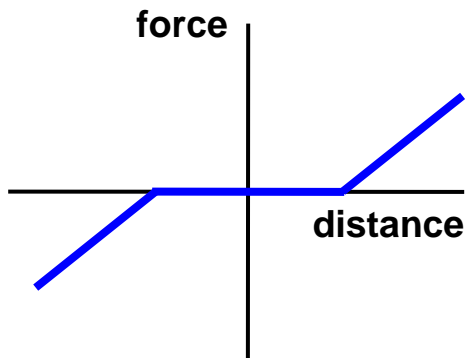


- Change in direction results in change of input/output relationship

Non-Linearity

- Clearance Effects

- Similar to backlash – actuator moves before load is engaged (taking up the slack)

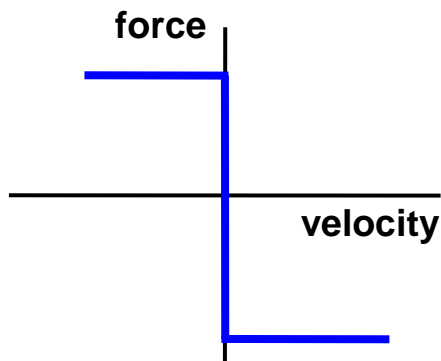


- Small displacement for zero force



Non-Linearity

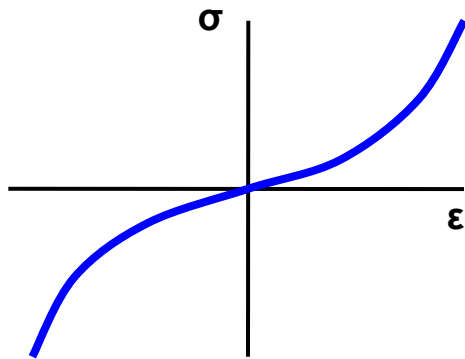
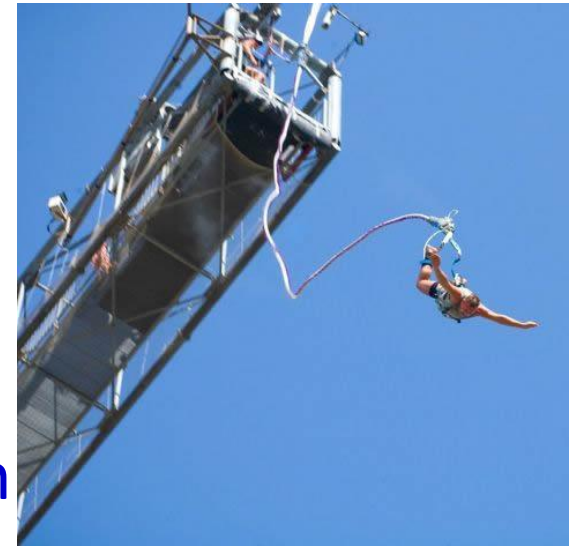
- Coulomb friction
 - Constant force opposes movement



- Not the same as viscous drag!

Non-Linearity

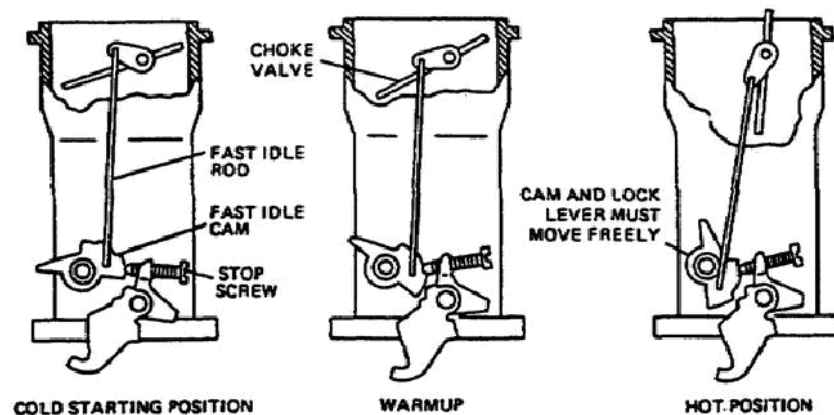
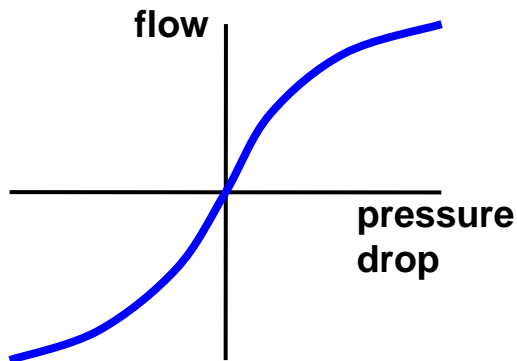
- Material non-linearity
 - Stress is not proportional to strain
 - Load is not proportional to extension



- Natural and synthetic rubbers, elastic materials, etc.

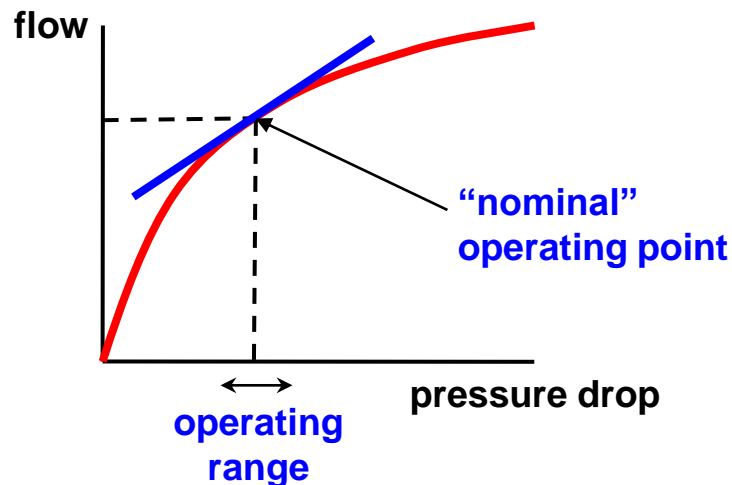
Non-Linearity

- Flow through an orifice
 - Also known as choked flow
 - Used for flow measurement or controlling the mixture in an IC engine



Linearisation

- We normally try to keep systems close to an operating point
 - Most efficient (particularly in steam or gas turbines)



System behaviour approximates to a linear relationship near the “nominal” operating point:

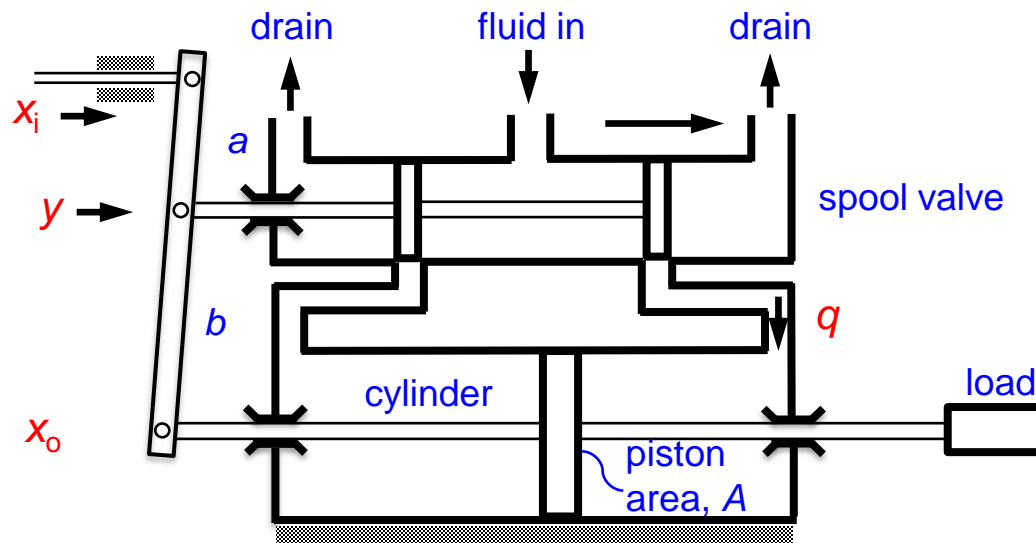
$$y=mx+b$$

Brilliant idea no. 2

- Hydraulic Position Control
 - Also known as servo-assistance
 - Aeroplane flaps
 - Car brakes
 - Power steering (some cars)
 - Tractors and JCBs!

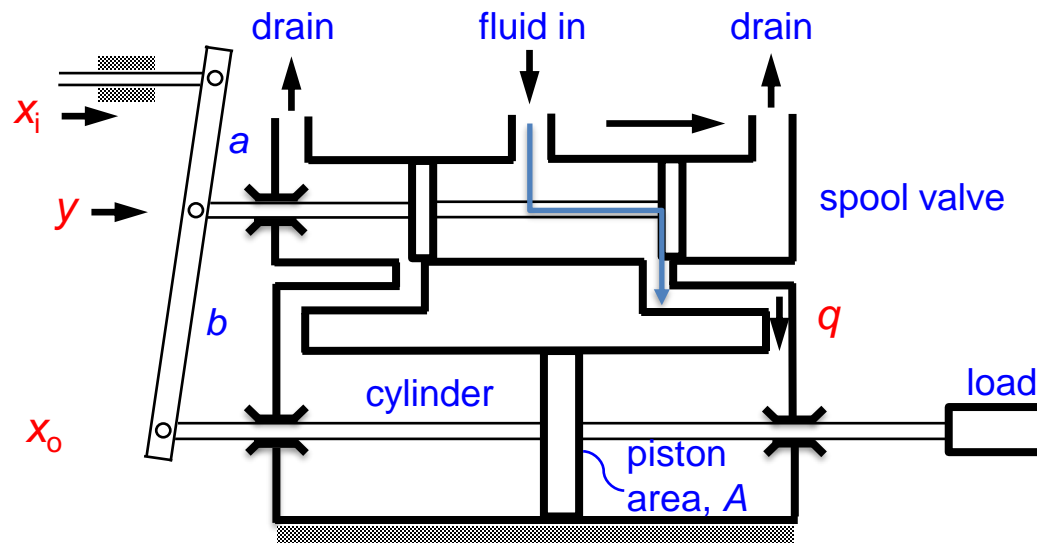


Hydraulic Position Control System



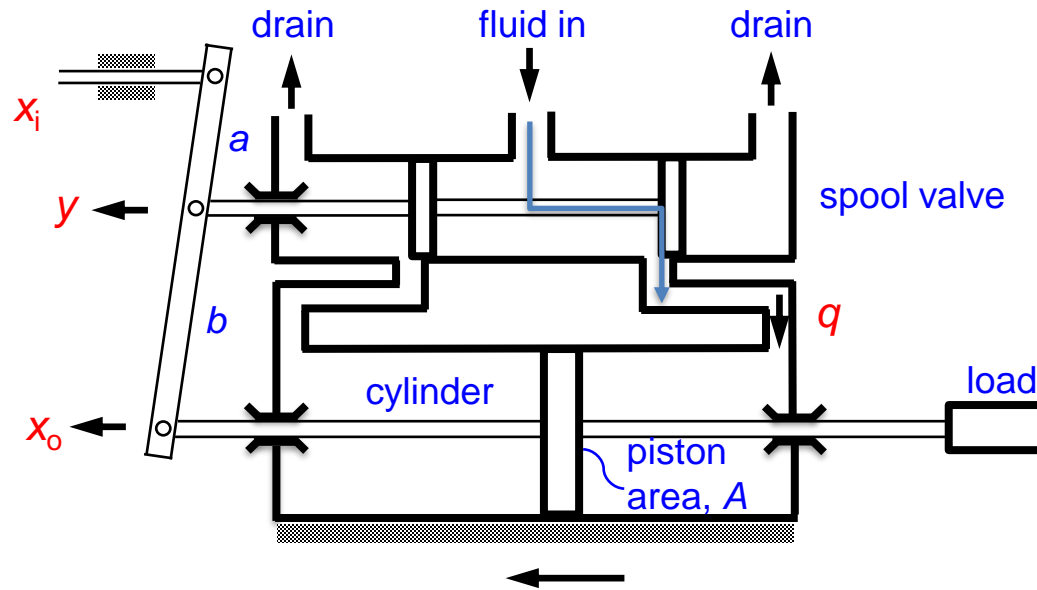
- How it works
 - Operator changes setting (x_i)
 - Piston is fulcrum – spool valve (y) translates
 - Spool valve admits fluid into cylinder

Hydraulic Position Control System



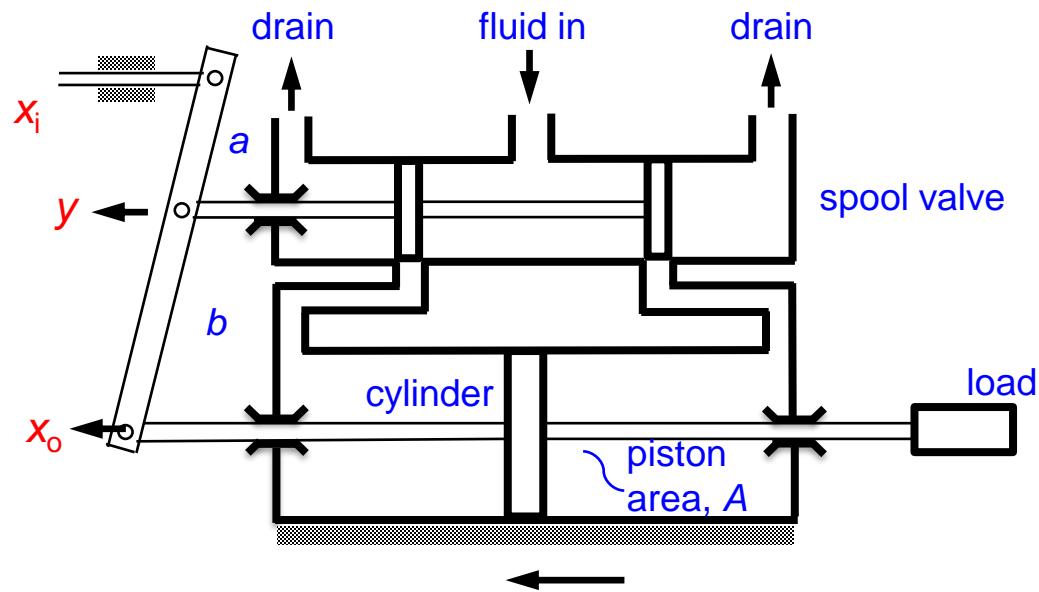
- How it works
 - Operator changes setting (x_i)
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Hydraulic Position Control System



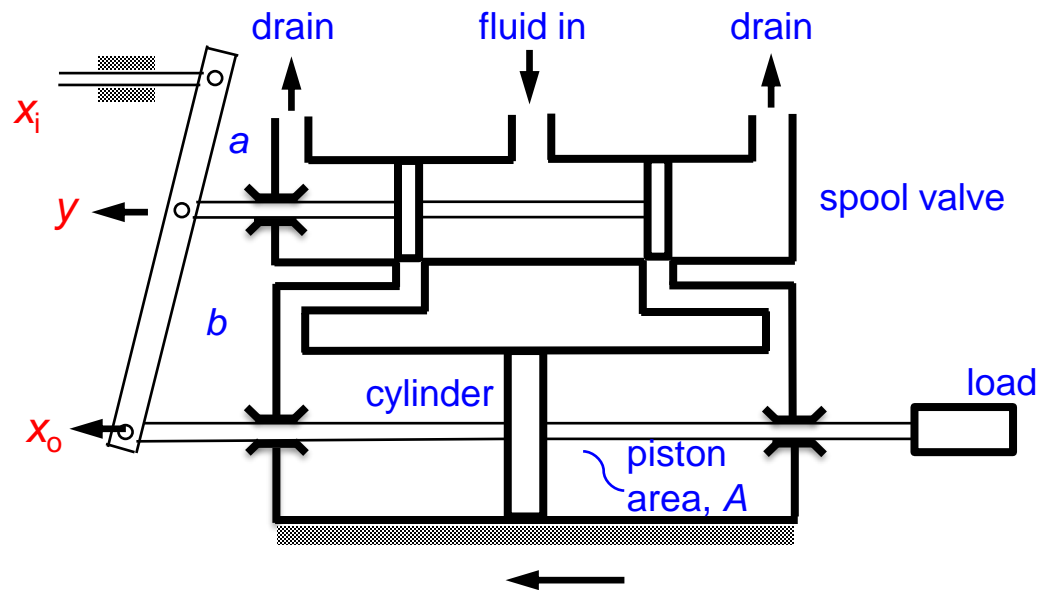
- How it works (continued)
 - Spool valve admits fluid into cylinder
 - Input (x_i) is fulcrum - Piston moves until valve closes

Hydraulic Position Control System



- How it works (continued)
 - Spool valve admits fluid into cylinder
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Hydraulic Position Control System



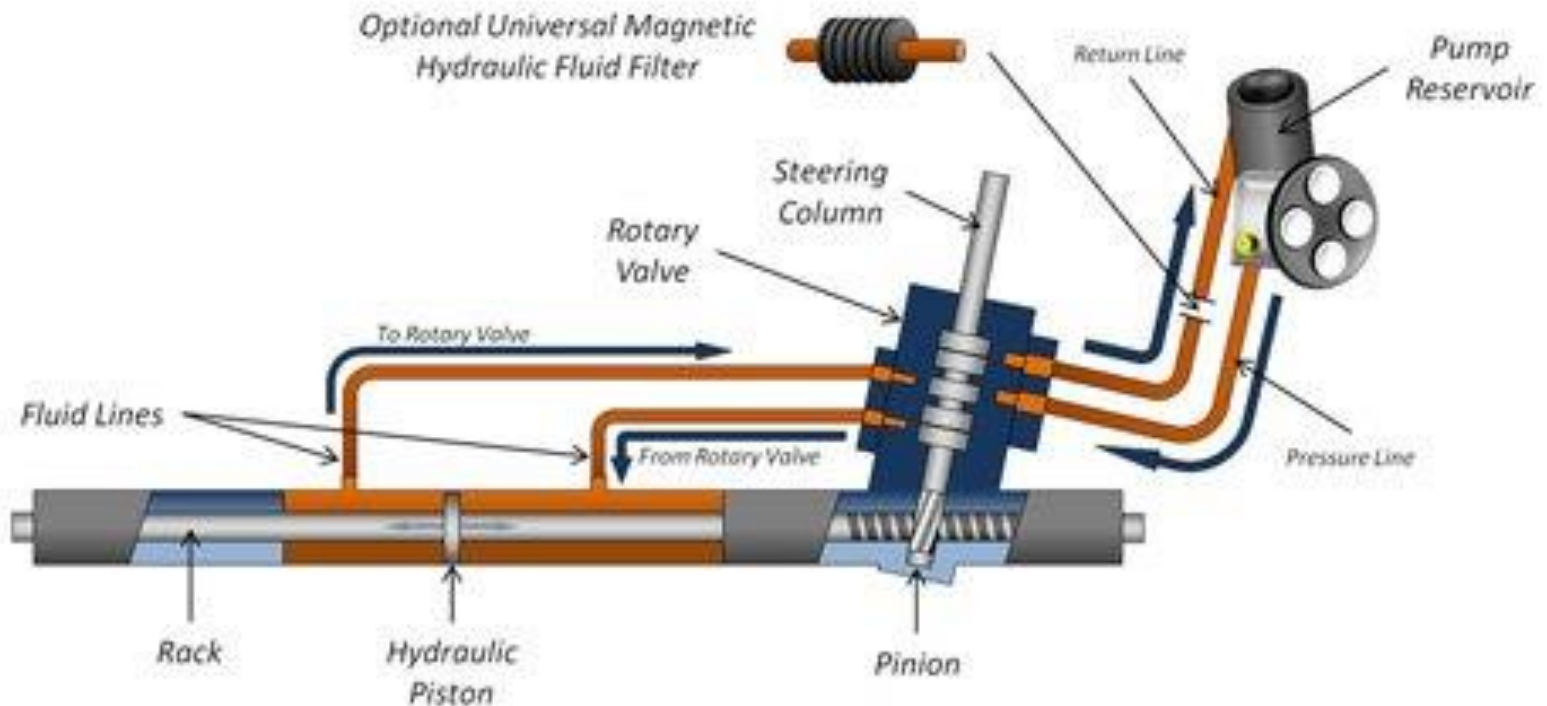
- Why is it brilliant?
 - Enormous amplification of force
 - It is possible (but very difficult) to move manually in case of power failure

Hydraulic Position Control

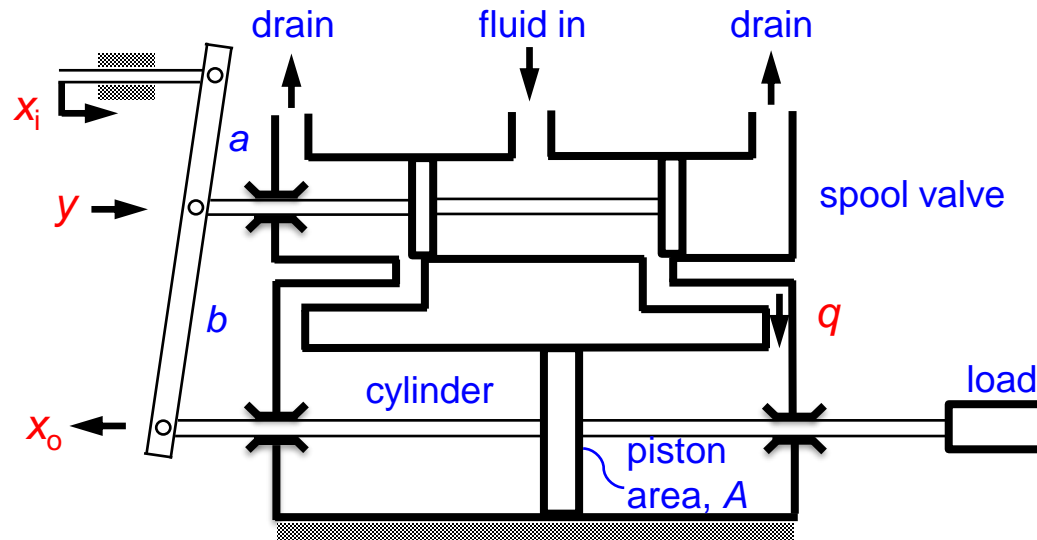
- The system here describes linear displacement ... how would you use a hydraulic system for angular displacement?

Hint

Rack & Pinion Power Steering System



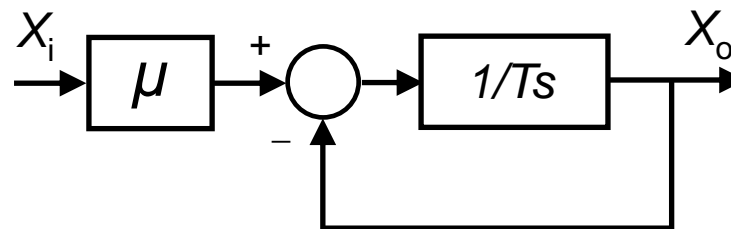
Case Study: Hydraulic Position Control System



Show that the **transfer function** may be written as

$$G(s) = \frac{X_o(s)}{X_i(s)} = \frac{\mu}{1 + Ts} \quad \text{1st order system}$$

with the **block diagram**



Hydraulic Position Control System: Equations for the Model

Spool Valve

in the time domain

$$q = Ky$$

transfer function

$$\frac{Q(s)}{Y(s)} = K \quad (1)$$

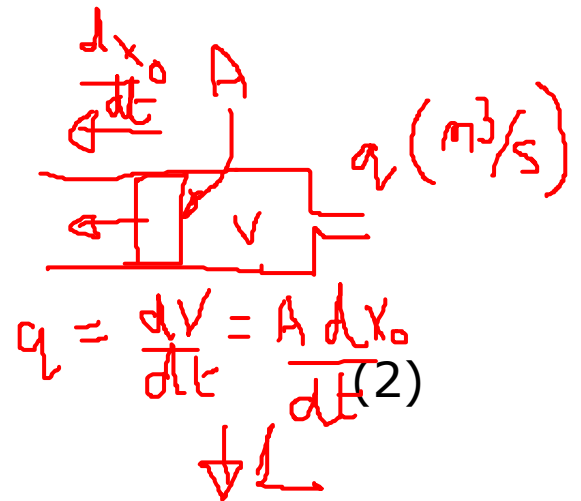
Ram Piston

in the time domain

$$A \frac{dx_o}{dt} = q$$

transfer function

$$\frac{X_o(s)}{Q(s)} = \frac{1}{As}$$



Feedback Link

in the time domain

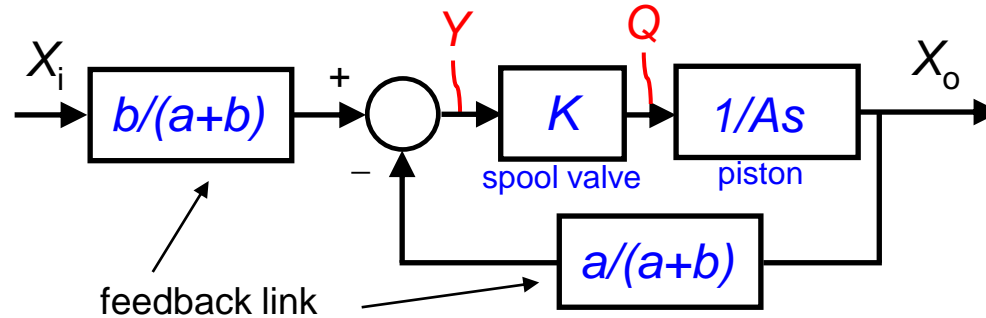
$$y = \frac{b}{a+b} x_i - \frac{a}{a+b} x_o$$

$Q(s) = AsX_o(s)$

transfer function

$$Y(s) = \frac{b}{a+b} X_i(s) - \frac{a}{a+b} X_o(s) \quad (3)$$

Hydraulic Position Control System: Overall Transfer Function



From the block diagram

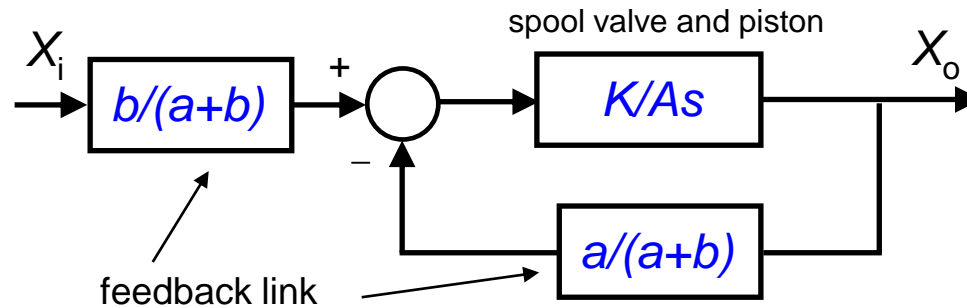
$$X_o(s) = \left[X_i(s) \frac{b}{a+b} - X_o(s) \frac{a}{a+b} \right] \frac{K}{As}$$

rearranging

$$\left[1 + \frac{A(a+b)s}{Ka} \right] X_o(s) = \frac{b}{a} X_i(s)$$

$$\frac{X_o(s)}{X_i(s)} = \frac{\frac{b}{a}}{1 + \left(\frac{A(a+b)}{Ka} \right) s}$$

Hydraulic Position Control System: Overall Transfer Function



From the block diagram

$$X_o(s) = \left[X_i(s) \frac{b}{a+b} - X_o(s) \frac{a}{a+b} \right] \frac{K}{As}$$

rearranging

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$$\frac{X_o(s)}{X_i(s)} = \frac{\frac{b}{a}}{1 + \left(\frac{A(a+b)}{Ka} \right) s}$$

Hydraulic Position Control System: Control System Model

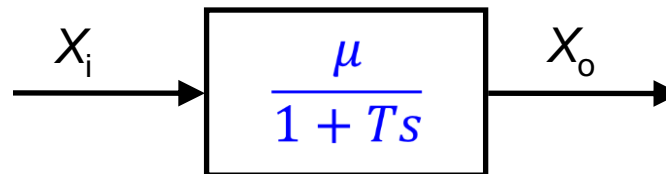
$$\frac{X_o(s)}{X_i(s)} = \frac{\frac{b}{a}}{1 + \left(\frac{A(a+b)}{Ka}\right)s}$$

This can be rewritten as a **First order system with time constant T and gain μ**

$$\frac{X_o(s)}{X_i(s)} = \frac{\mu}{1 + Ts} \quad (4)$$

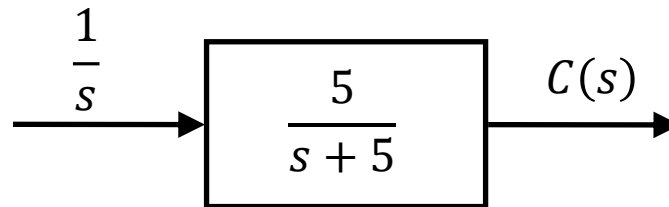
$$T = \frac{A(a+b)}{Ka} \quad \text{time constant}$$

$$\mu = \frac{b}{a} \quad \text{steady-state gain}$$



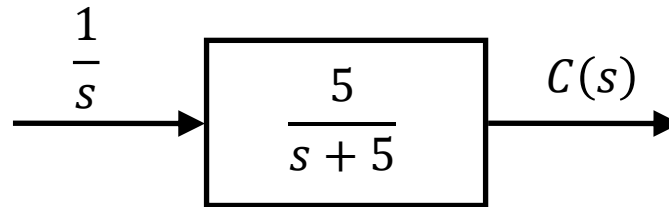
Example

- A first order system is shown below:



- Find the output response $c(t)$, time constant, rise time and settling time for the system

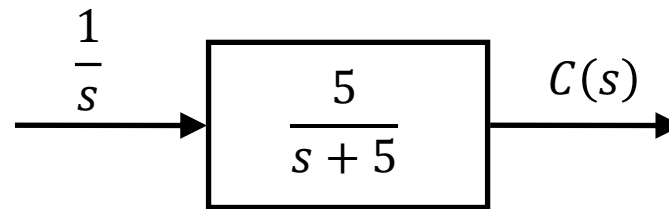
Example



- $C(s) = \frac{5}{s(s+5)} = \frac{5}{s} \left(\frac{1}{1+0.2s} \right)$
- Time constant = 0.2
- From table of Laplace transforms:

		s^2
7	e^{-at}	$\frac{1}{s+a}$
8	$1 - e^{-at}$	$\frac{a}{s(s+a)}$

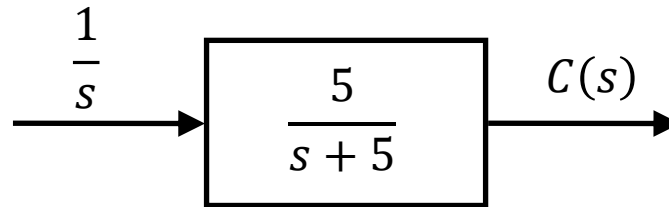
Example



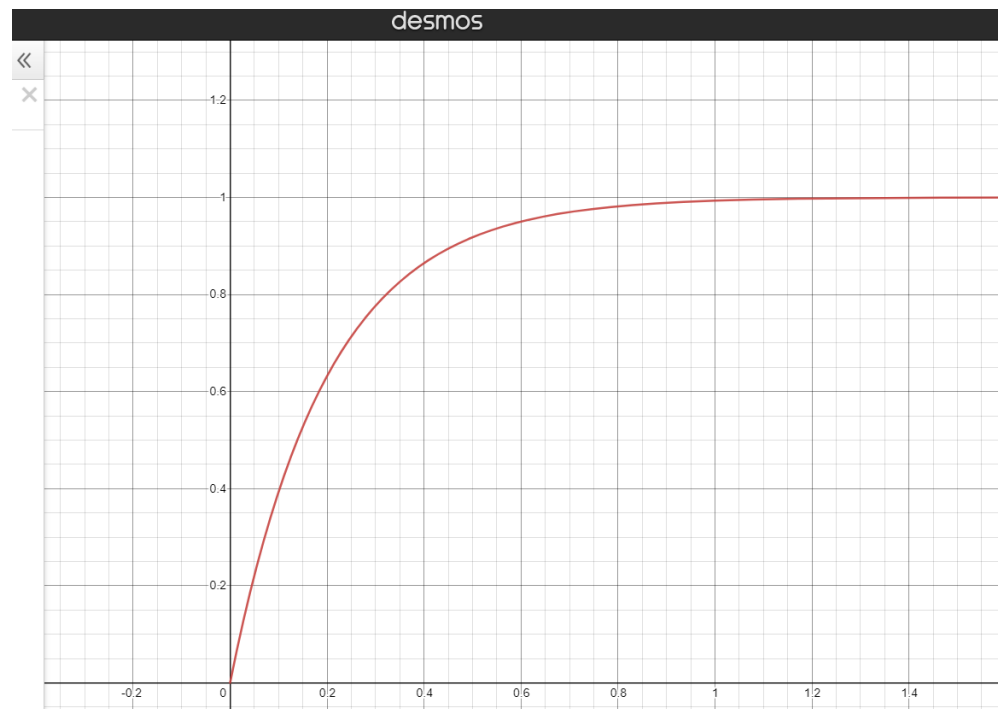
- $C(s) = \frac{5}{s(s+5)} = \frac{5}{s} \left(\frac{1}{1+0.2s} \right)$
- $c(t) = 1 - e^{-5t} = 1 - e^{-t/0.2}$

		s^2
7	e^{-at}	$\frac{1}{s+a}$
8	$1 - e^{-at}$	$\frac{a}{s(s+a)}$

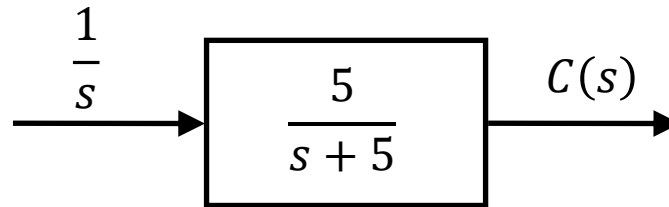
Example



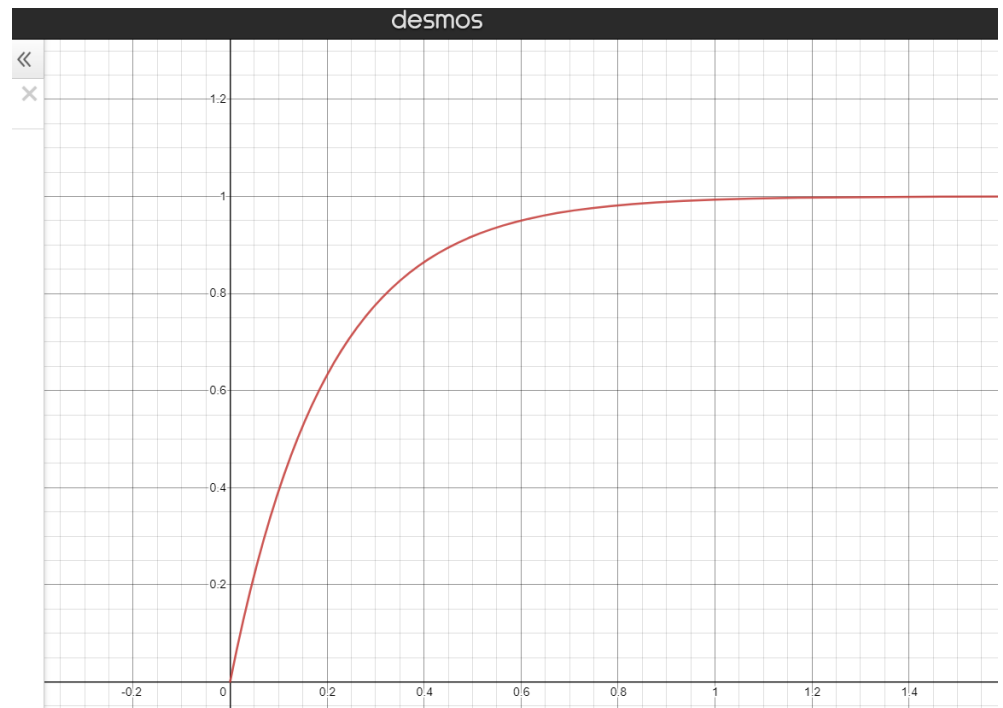
- $C(s) = \frac{5}{s(s+5)} = 5 \left(\frac{1}{1+0.2s} \right)$
- $c(t) = 1 - e^{-5t} = 1 - e^{-t/0.2}$



Example



- Rise time?
- Settling time?



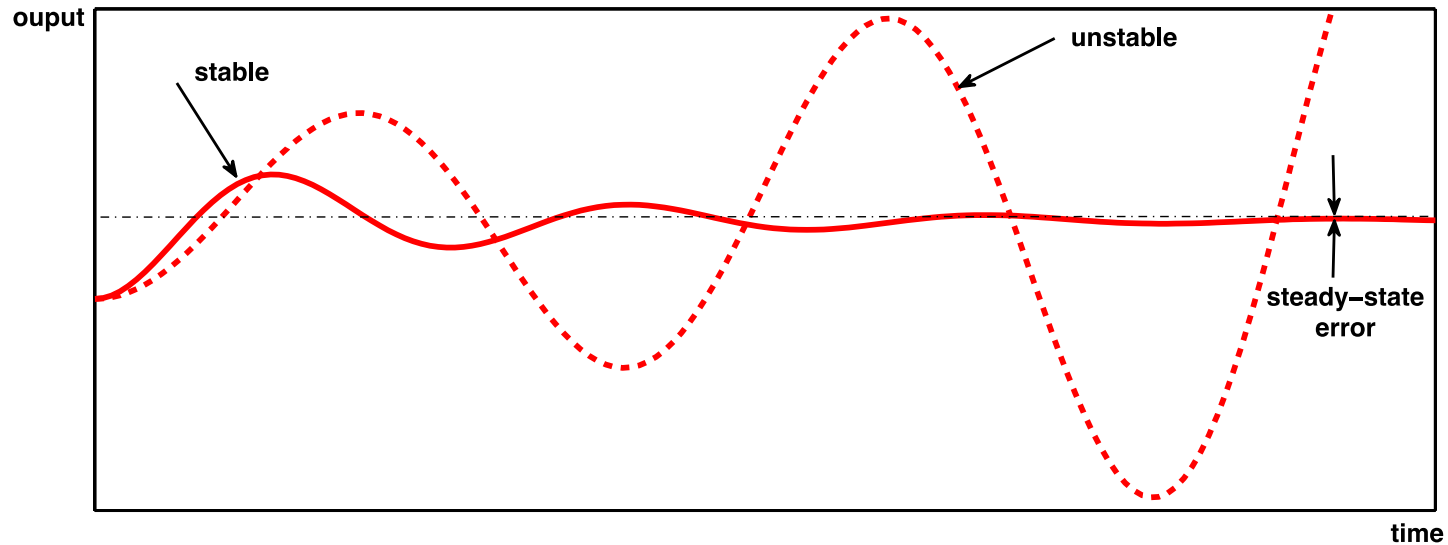
Stability

Why is stability important?

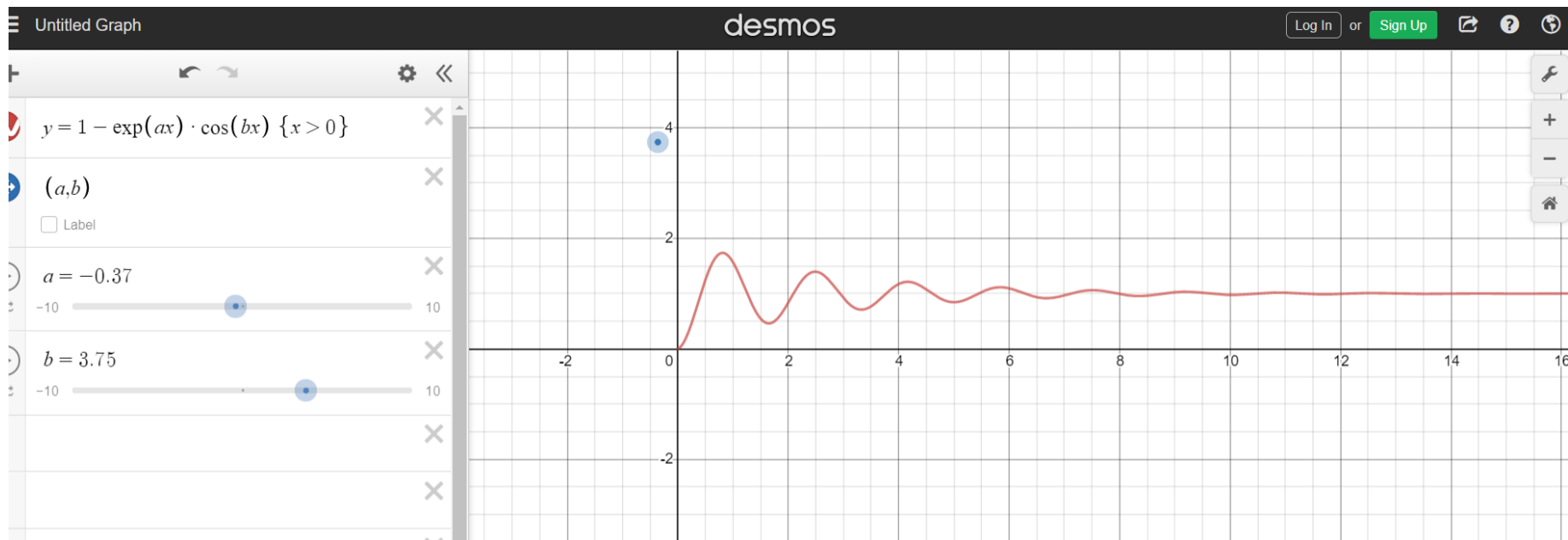
- Active systems have their own power input
 - <https://www.youtube.com/watch?v=-LFLV47VAbl>
- Passive systems need to be excited at their resonant frequency
 - <https://www.youtube.com/watch?v=nFzu6CNtqec>
- Designers need to know how the system will behave:

Introduction to Transient and Steady-State Responses

i) Is the System Stable?



ii) How Accurate is the System in Steady State?



Introduction to Transient and Steady-State Responses

Subject control systems to **standard inputs**, compare and tune their performance.

We will consider three such inputs:

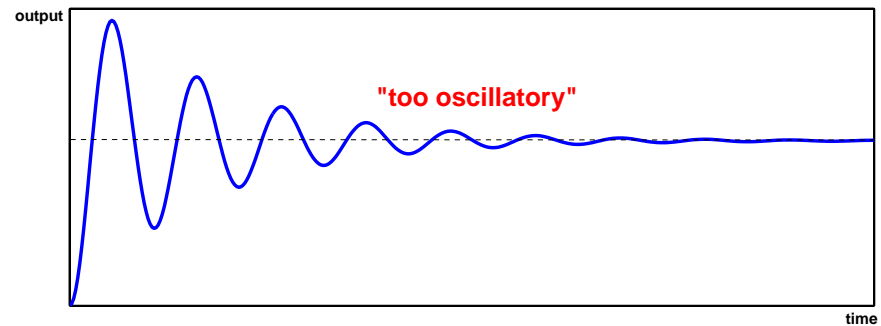
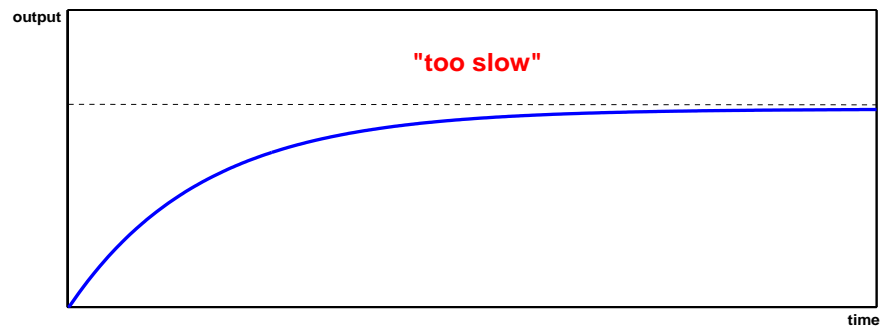
- i) step input
- ii) ramp input (linear change with time)
- iii) harmonic input (considered in Vibration).

These inputs are useful because:

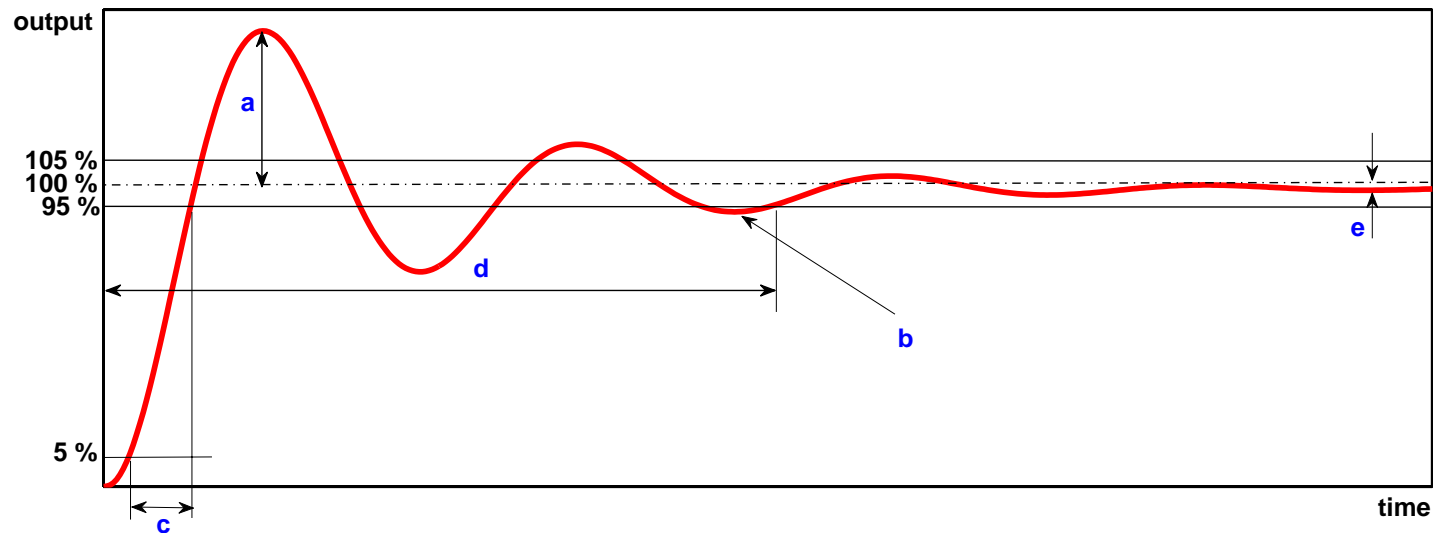
- a) easy to apply in practice, both theoretically and experimentally;
- b) approximate to operating conditions in control systems.

Other forms possible (e.g. Impulsive and Random), not considered in module.

iii) How Quickly Does the System Reach a Steady State?

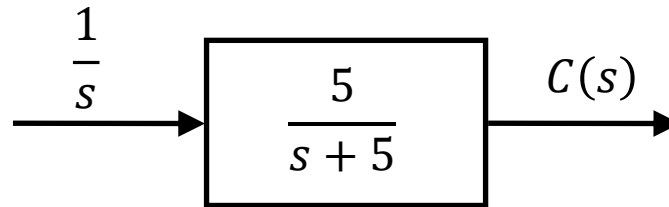


Practical Measures of Transient Response



- a) **Maximum Overshoot** as a percentage of step size.
- b) **Number of Oscillations** before system settles to within a fixed percentage (5% say) of its steady state value.
- c) **Rise Time**: The time taken for output to rise from 5% to 95% of step size.
- d) **Settling Time**: The time taken for output to reach and remain within $\pm 5\%$ of steady state value.
- e) **Steady State Error**

Example



- Rise time?
 - From $c=0.5$ to 0.95
 - $0.01s$ to $0.6s$ or $0.59s$
- Settling time?
 - To 0.95 in this case
 - $0.60s$



Seminar preparation

- Recap of this material
- Example sheet 3 Question 2
- Exam question from 2019 (no. 4)

What Next?

- Block Diagram Representation and Manipulation
- Hydraulic Position Control System (continued):
first order system
- Electro-Mechanical Position Control System:
second order system

Finis

- Any questions so far?